

HF650

1.09

Wuhan Guide Technology Co., Ltd.



HF650

1.	1
1.1		
1.2		
1.3		
2	4
2.1		
2.2		
2.3		
2.4		
2.5		
2.6		
2.7		
2.8		
2.9		
2.10		
3	22
3.1		
3.2		
3.3		
3.4		
3.5 PGC2		
3.6PGD2		
4.	44
4.1		
4.2		
4.3		
4.4		
4.5		
4.6		
4.7		
4.8		
4.9		
4.10	EMC	
5	59
5.1		
5.2		
5.3		
5.4		
5.5		
6	68
6.1		
6.2		
7.	74

7.1		PO	
7.2			P2
7.3			P3
7.4			P4
7.5			P5
7.6			P6
7.7		P7	
7.8	1		P8
7.9	2		P9
7.10	3		P10
7.11	4		P11
7.12	1		P12
7.13	2		P13
7.14	3		P14
7.15	4		P15
7.16	1	V/F	P16
7.17	2	V/F	P17
7.18	3	V/F	P18
7.19	4	V/F	P19
7.20	1		P20
7.21	2		P21
7.22	3		P22
7.23	4		P23
7.24	MODBUS		P32
7.25		P33	

8 145

8.1
8.2
8.3
8.4
8.5
8.6
8.7
8.8
8.9
8.10
8.11

V/F

9 166

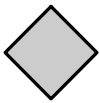
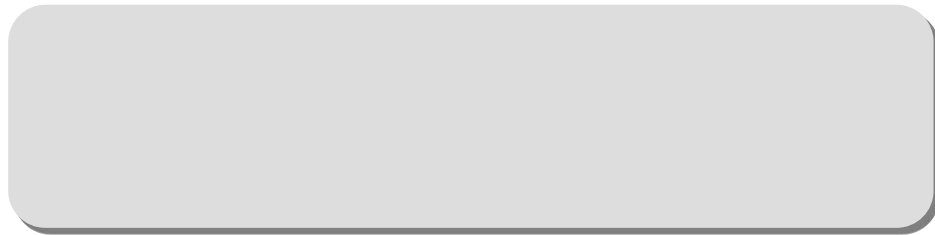
9.1
9.2
9.3

10 172

10.1
10.2
10.3
10.4
10.5

1.

1.1



1

1.2

(1)

(2)

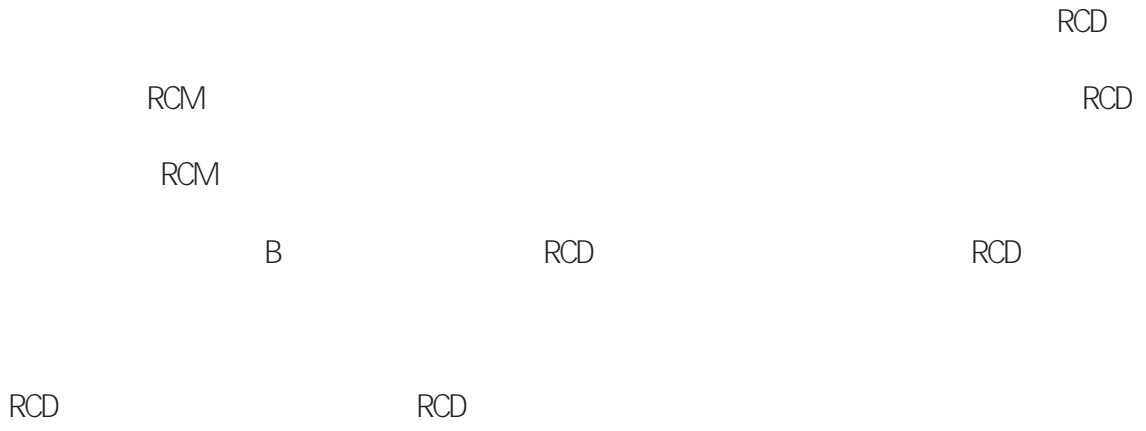
(3)

(4)

LVD	2014/35/EU	EN 61800-5-1
EMC	2014/30/EU	EN 61800-3

1.3

1



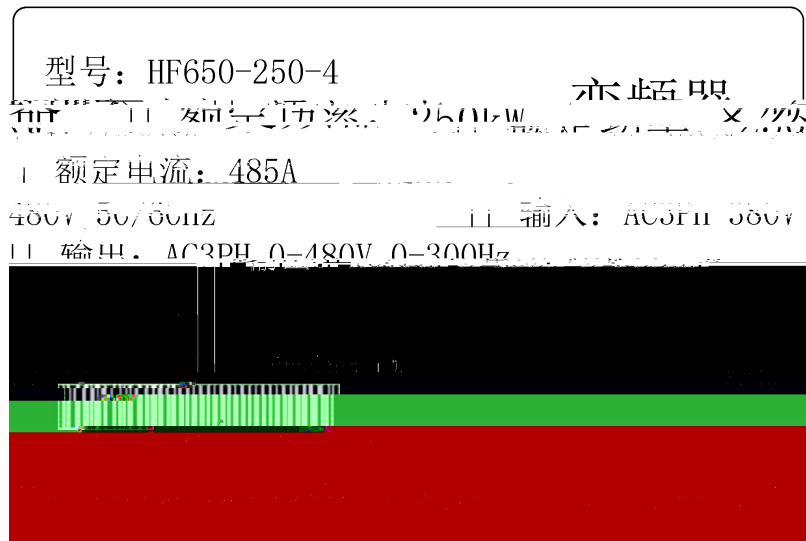
2

2

HF650

2-2

250kW



2-2

HF650-250-4

HF650

250kW

400V

AC

3PH

380V-480V 50/60Hz

0-480V 0-300Hz

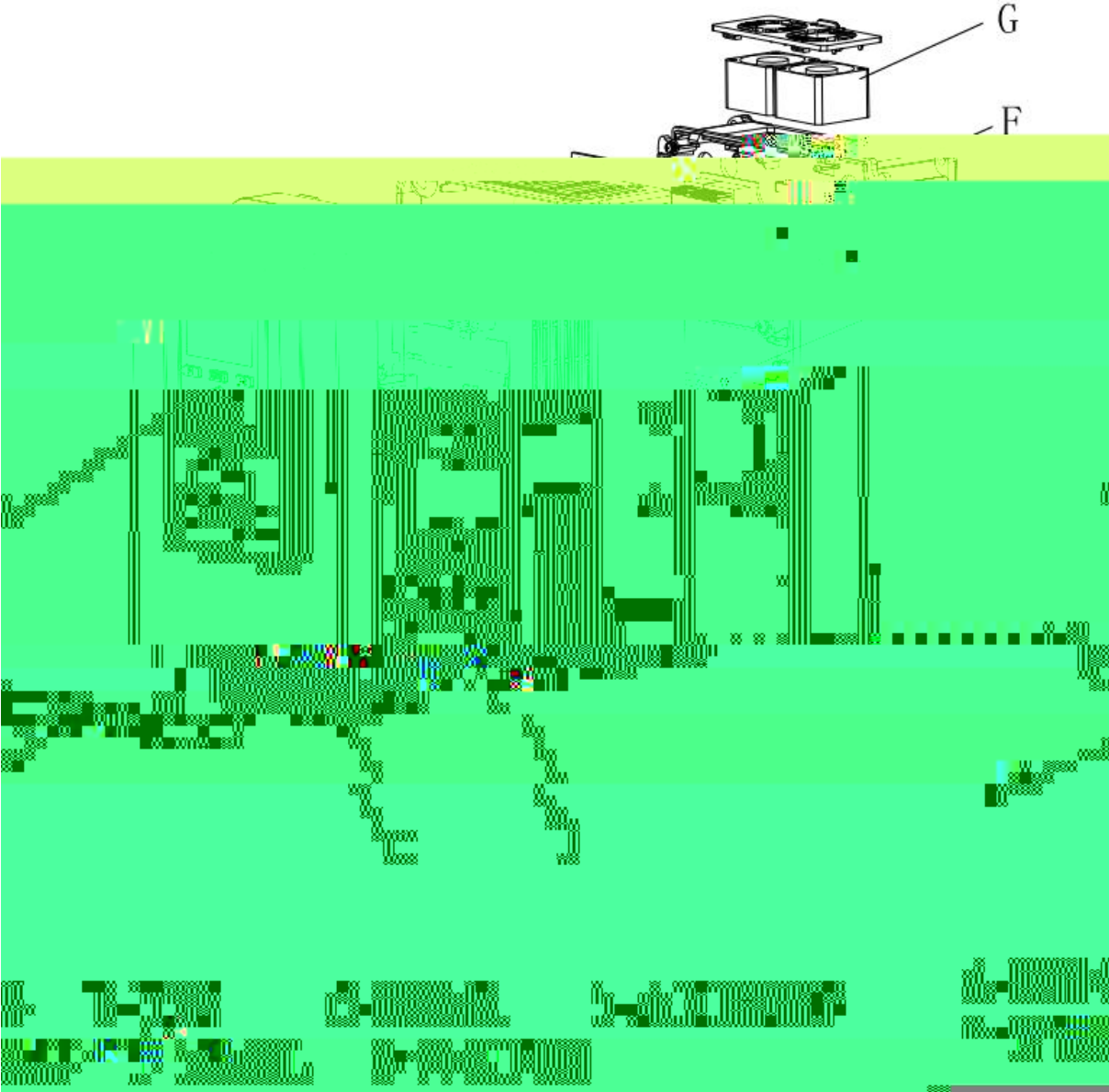
2.3

2-3 HF650

						(kg)
	[A]	[kW]	[A]	[kW]		
HF650-0R4-4	1.8	0.4	--	--	11	3
HF650-0R7-4	3.3	0.75	1.8	0.4		
HF650-1R5-4	4.8	1.5	3.3	0.75		
HF650-2R2-4	5.7	2.2	4.8	1.5	12	3.5
HF650-3R7-4	10.2	3.7	5.7	2.2		
HF650-5R5-4	15	5.5	10.2	3.7		
HF650-7R5-4	18	7.5	15	5.5	13	4.5
HF650-011-4	24	11	18	7.5		
HF650-015-4	32	15	24	11		
HF650-018-4	41	18.5	32	15	14	10.5
HF650-022-4	47	22	41	18.5		
HF650-030-4	65	30	47	22		
HF650-037-4	75	37	65	30	15	35

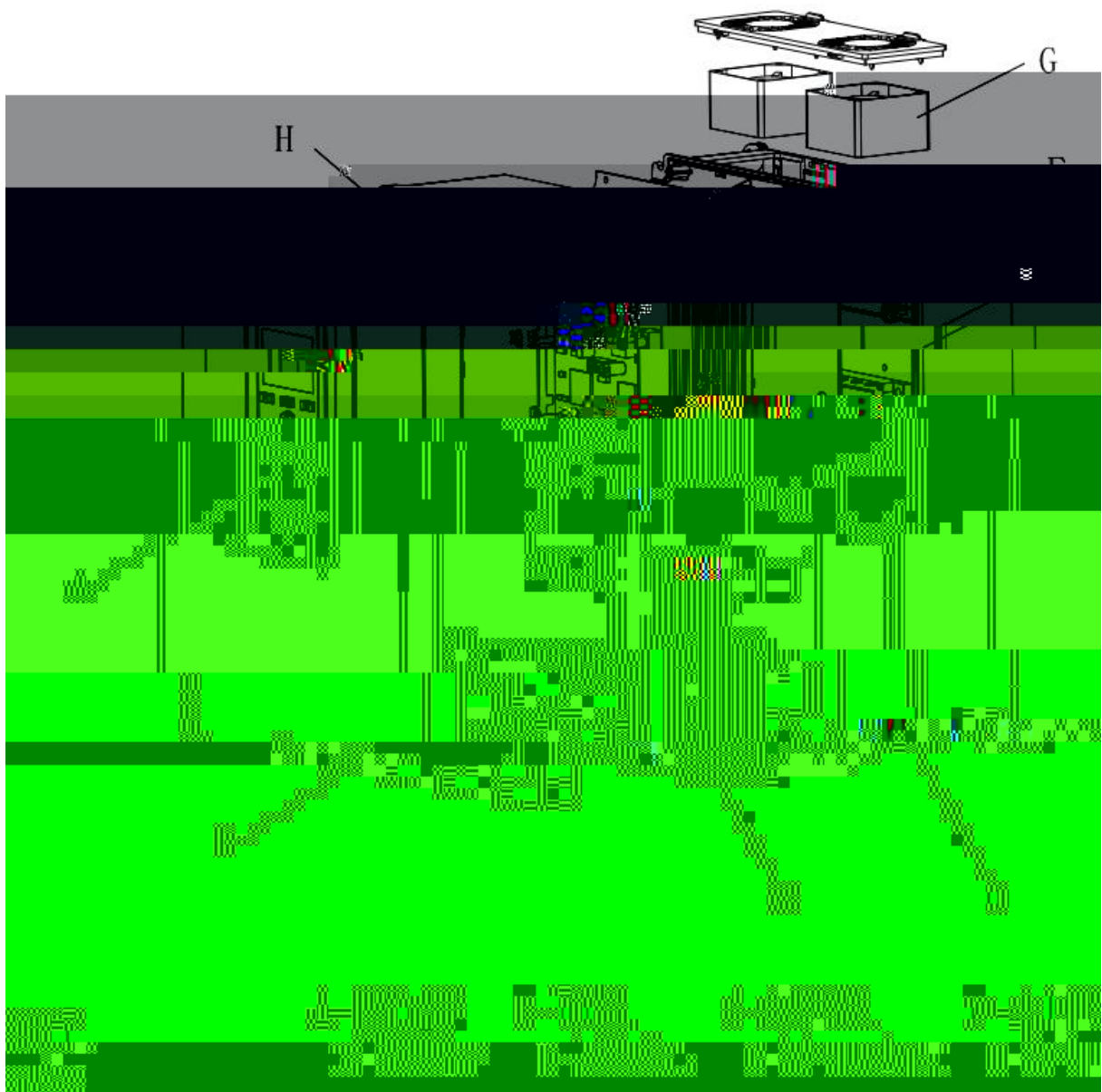
HF 650-045-4	94	45	75	37		
HF 650-055-4	115	55	94	45		
HF 650-075-4	155	75	115	55	16	52
HF 650-090-4	188	90	155			

HF650-011-4 HF650-015-4



2

HF650-018-4 HF650-030-4

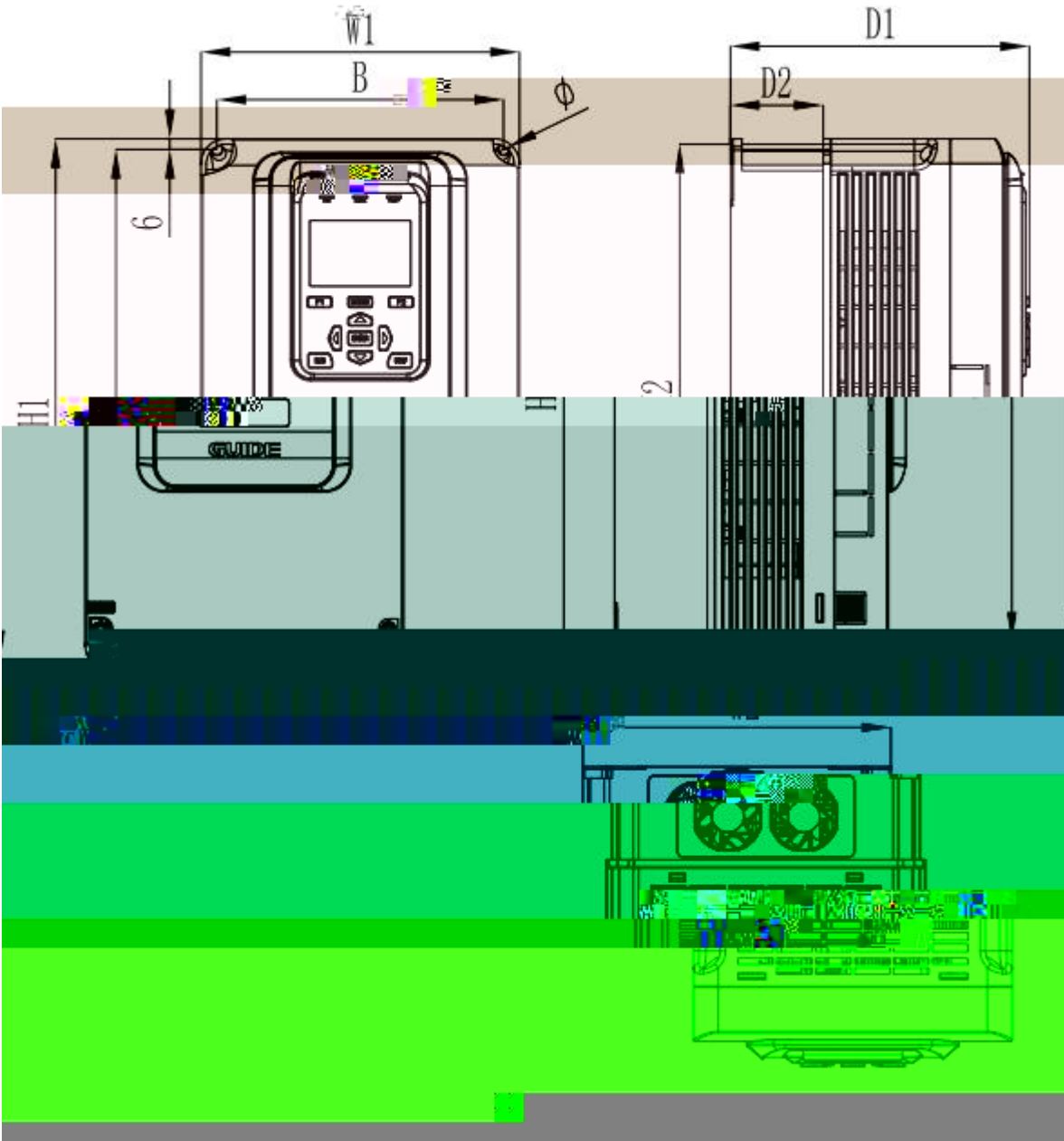


HF650-037-4 HF650-090-4



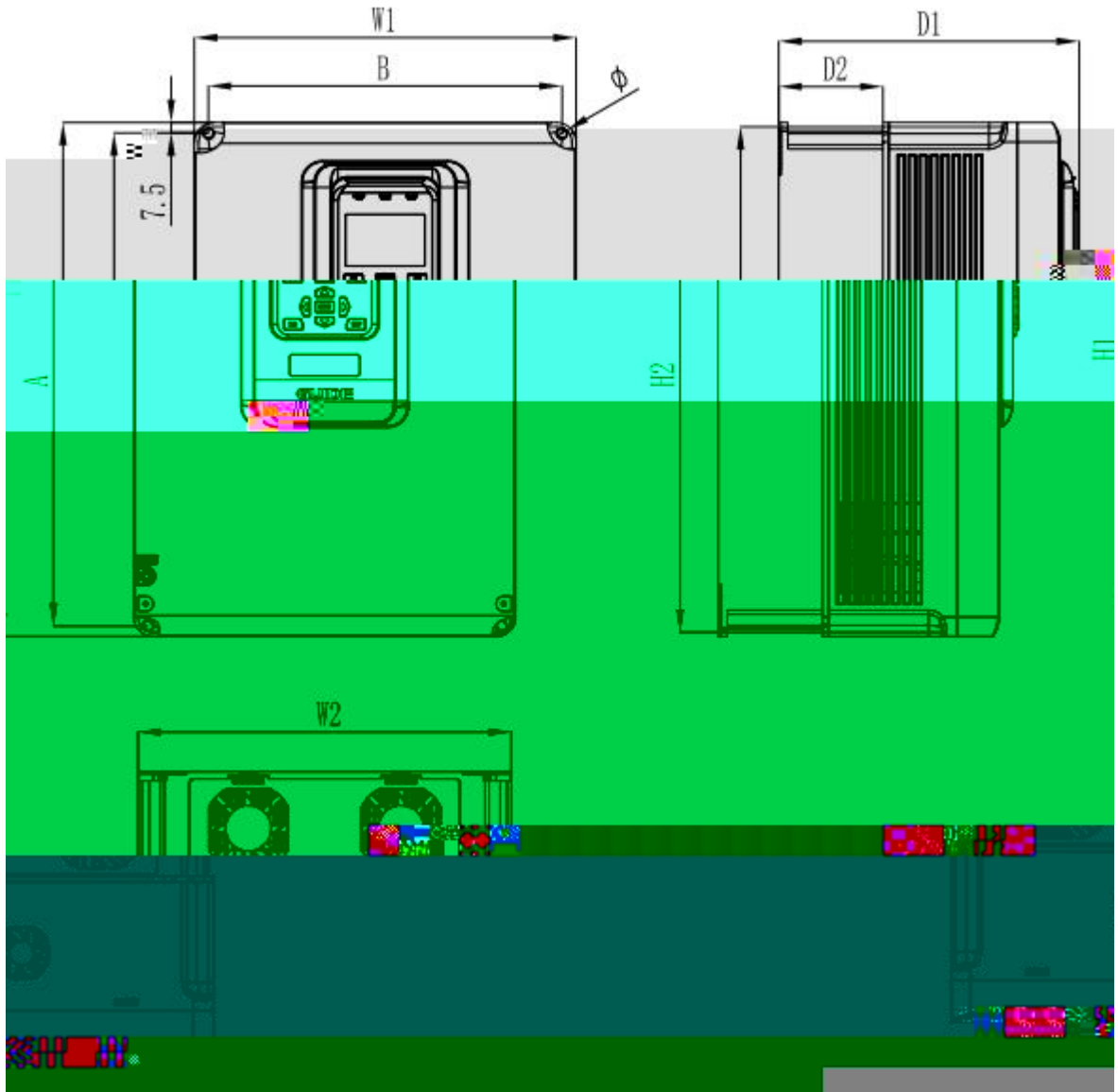
2

HF650-110-4 HF650-500-4

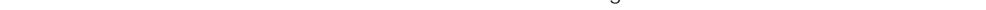


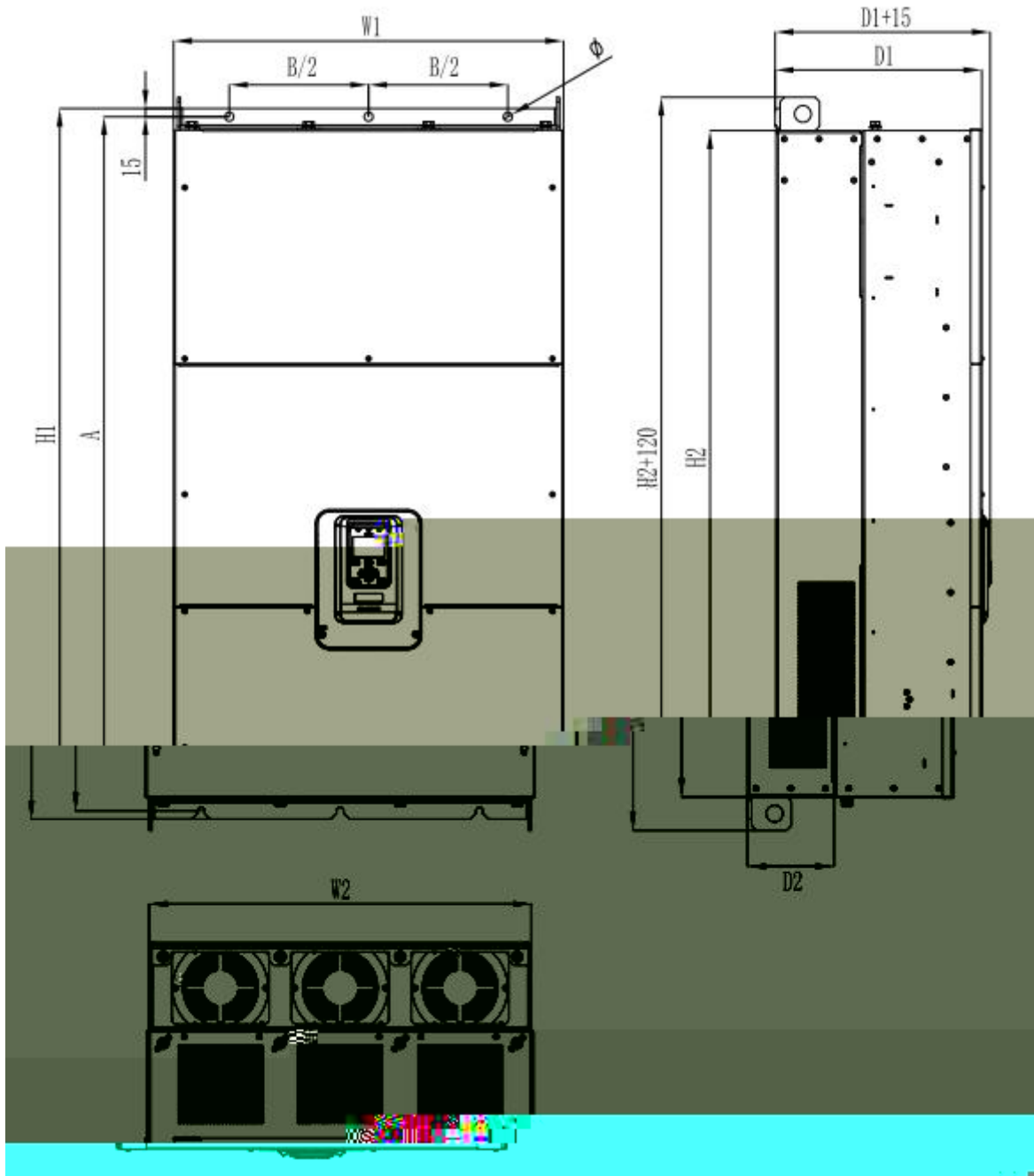
2

I1-I3

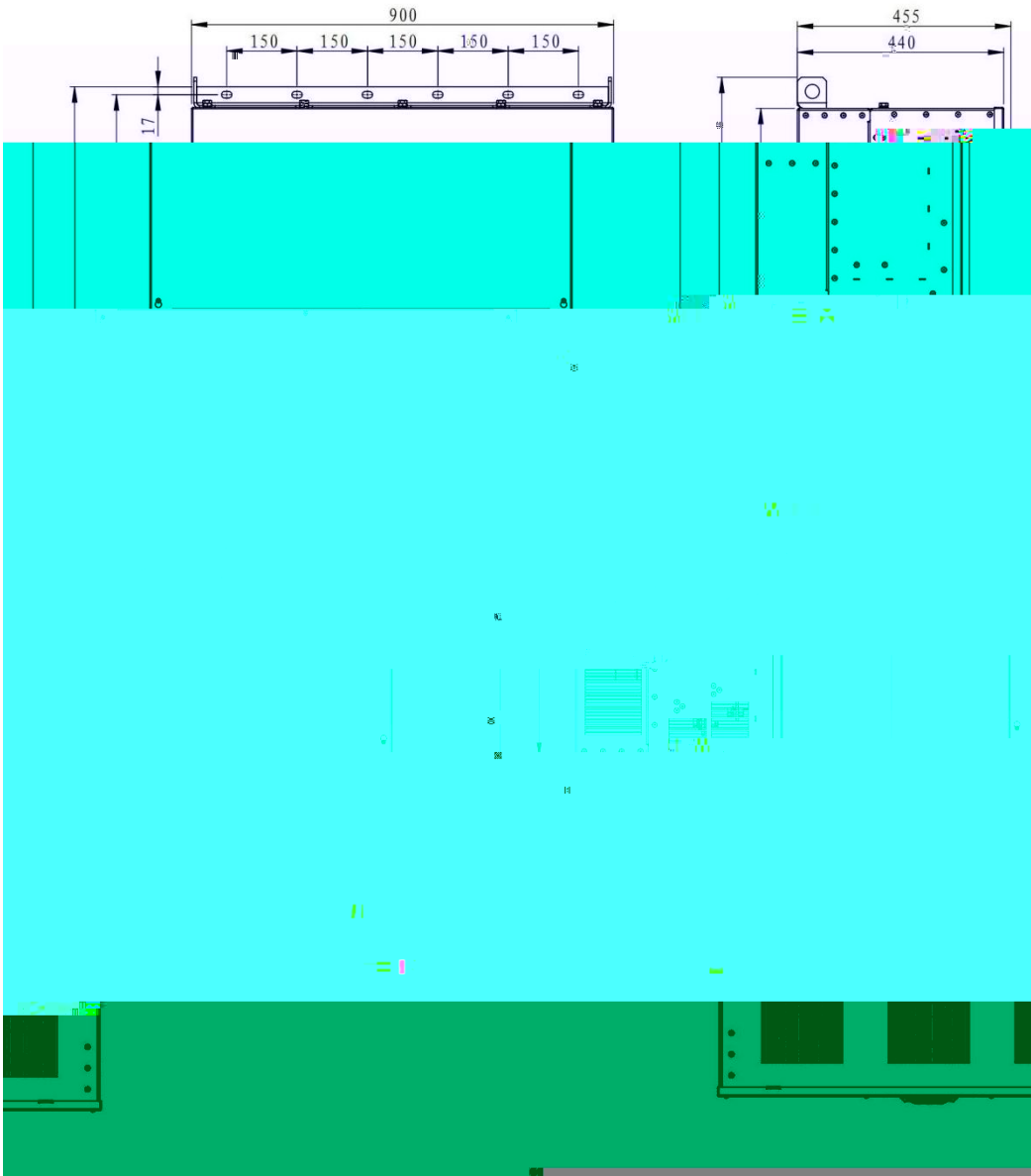


14





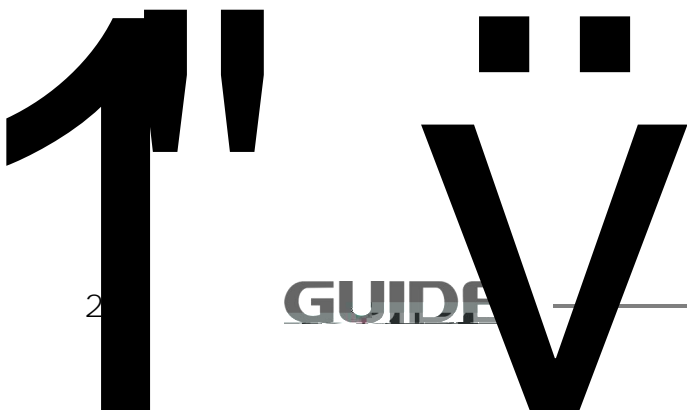
17-19



2.6

		380V 480V	
		50/60Hz	
		-15% +10%	
		fLN _± 2	± 4
		2 fLN/s	

HF650-015-4	15	0.5	HF650-250-4	250	7.044
HF650-018-4	18.5	0.645	HF650-280-4	280	7.708
HF650-022-4	22	0.722	HF650-315-4	315	8.003
HF650-030-4	30	0.906	HF650-355-4	355	8.718
HF650-037-4	37	1.128	HF650-400-4	400	9.1
HF650-045-4	45	1.313	HF650-500-4	500	11.13



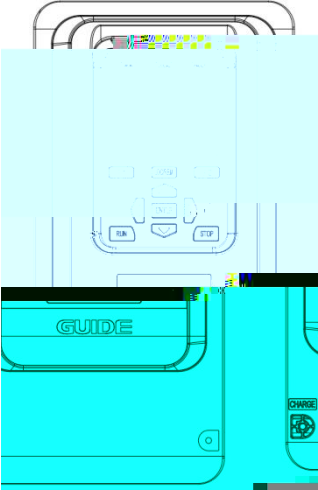
1 2 3 4 5 6 7 8 9 10 11 12
 13 14 15 16 17 18 19 20 21 22 23 24
 25 26 27 28 29 30 31 32 33 34 35 36
 37 38 39 40 41 42 43 44 45 46 47 48
 49 50 51 52 53 54 55 56 57 58 59 60
 61 62 63 64 65 66 67 68 69 70 71 72
 73 74 75 76 77 78 79 80 81 82 83 84
 85 86 87 88 89 90 91 92 93 94 95 96
 97 98 99 100

	BU110- 4	110KW
	BU160- 4	132KW 160KW
	GDBU- 4045B	
	GDBU- 4220B	

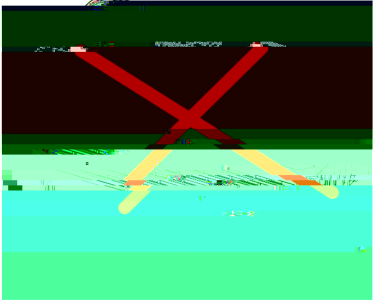
3.2

3.2.1

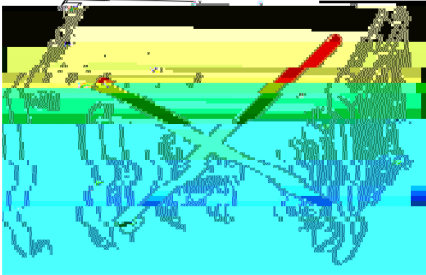
3



OK



NG

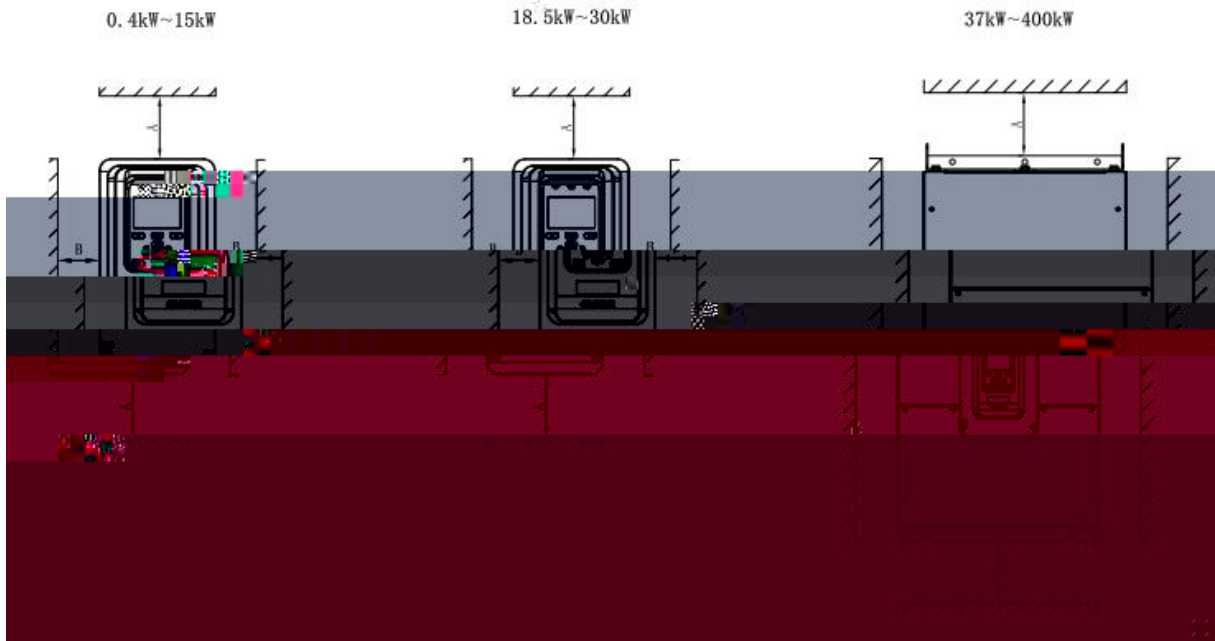


NG

3.2.2

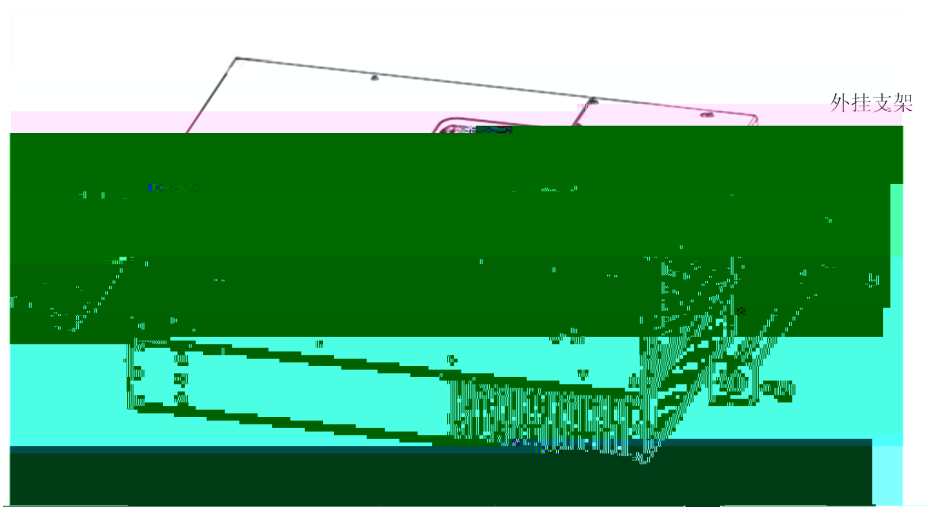
1

3

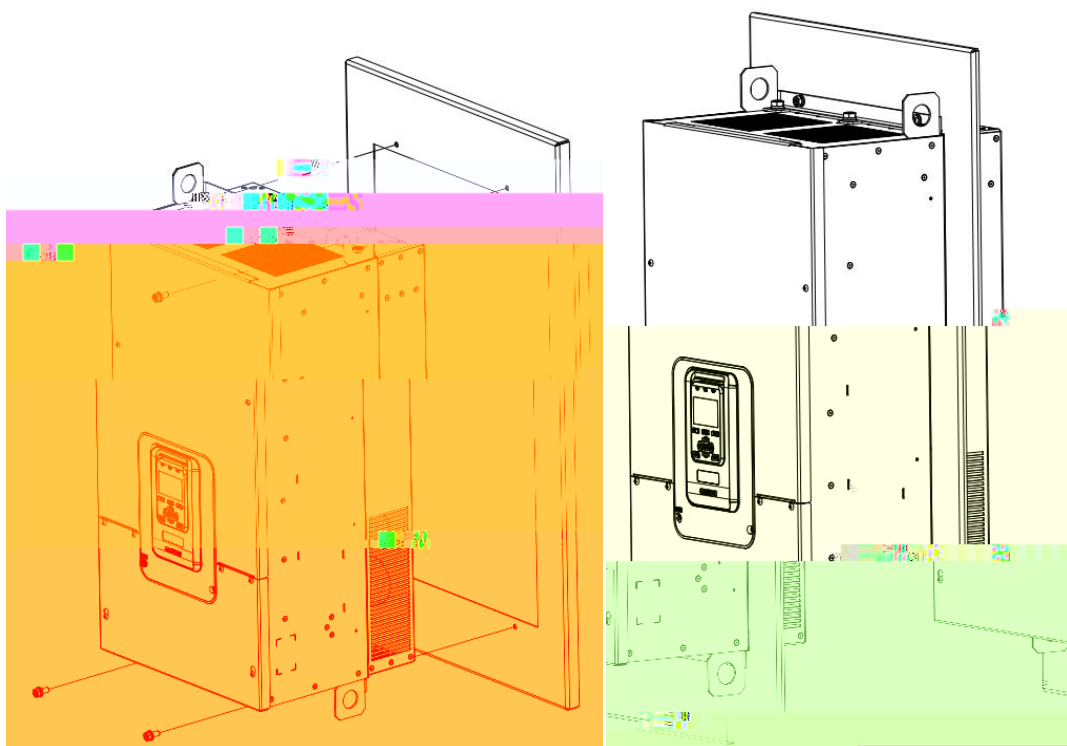


3

0.4kW-15kW	A 100mm	B 40mm
18.5kW-30kW	A 200mm	B 50mm
37kW-400kW	A 300mm	B 50mm
500kW	A 400mm	B 50mm

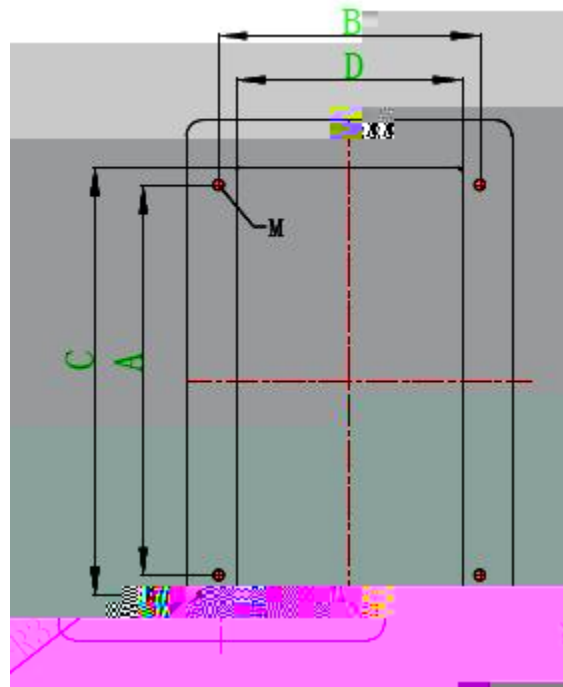


3-2

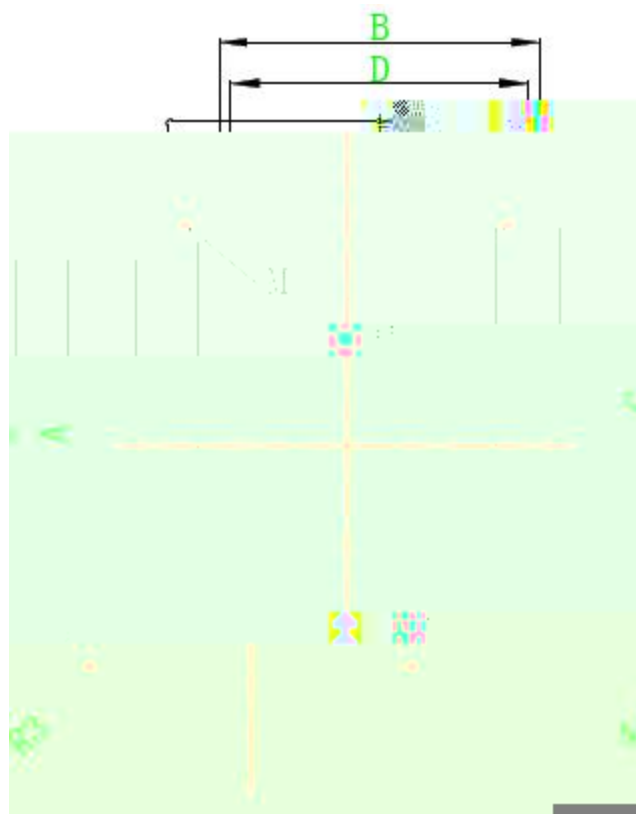


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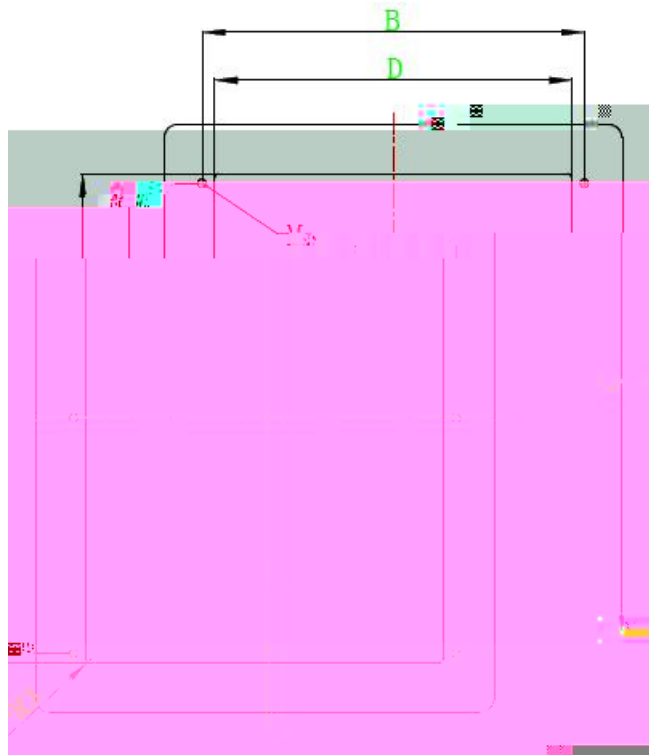
VOs



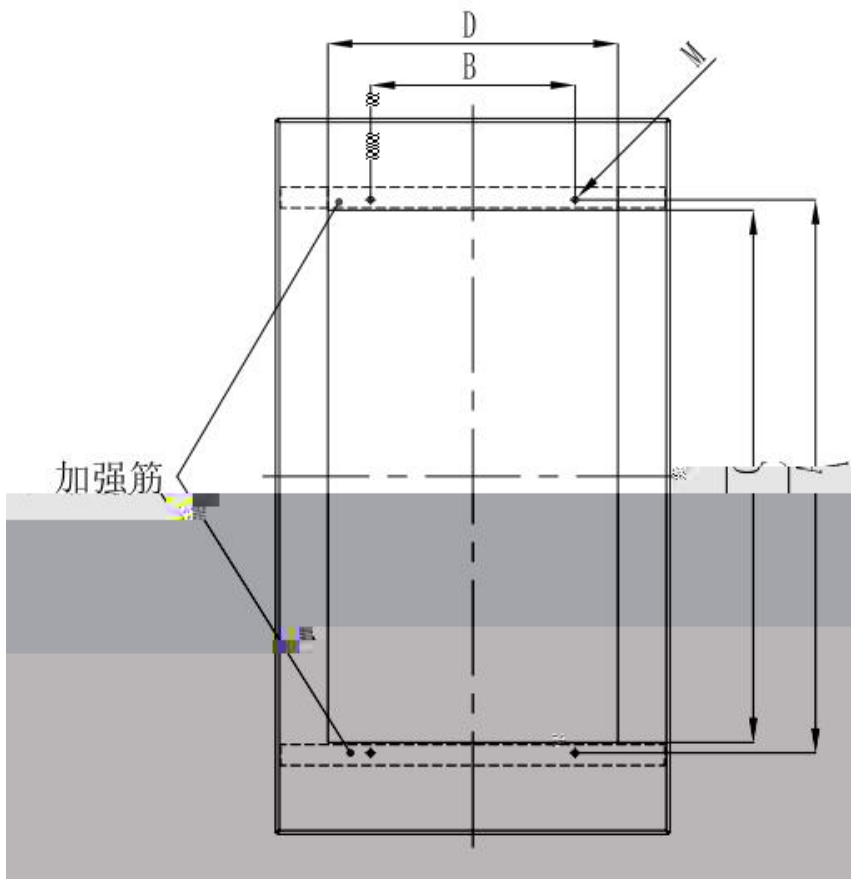
3-5 I1-I2



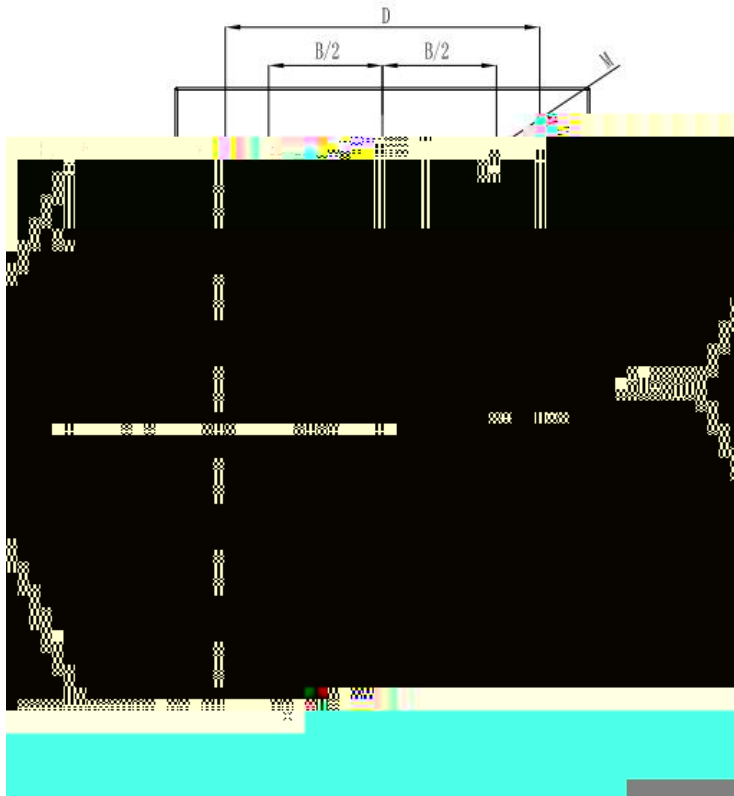
3-6 I3



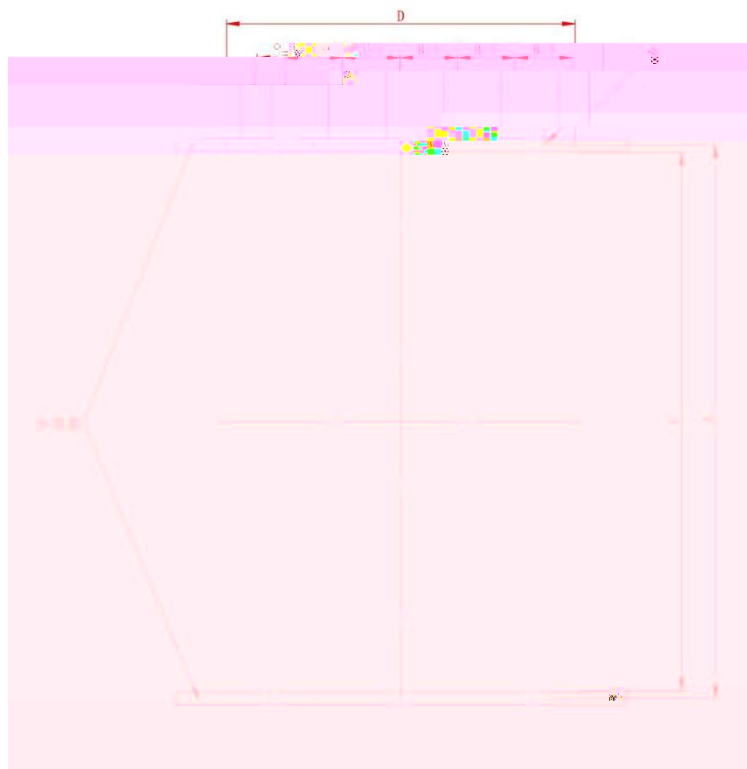
3-7 14



3-8 15-16



3-9 17-19



3-10 110



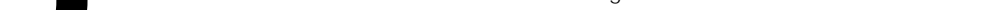
	(mm)	(mm)		
	A	B	C	D
11	240	160	262.5	108

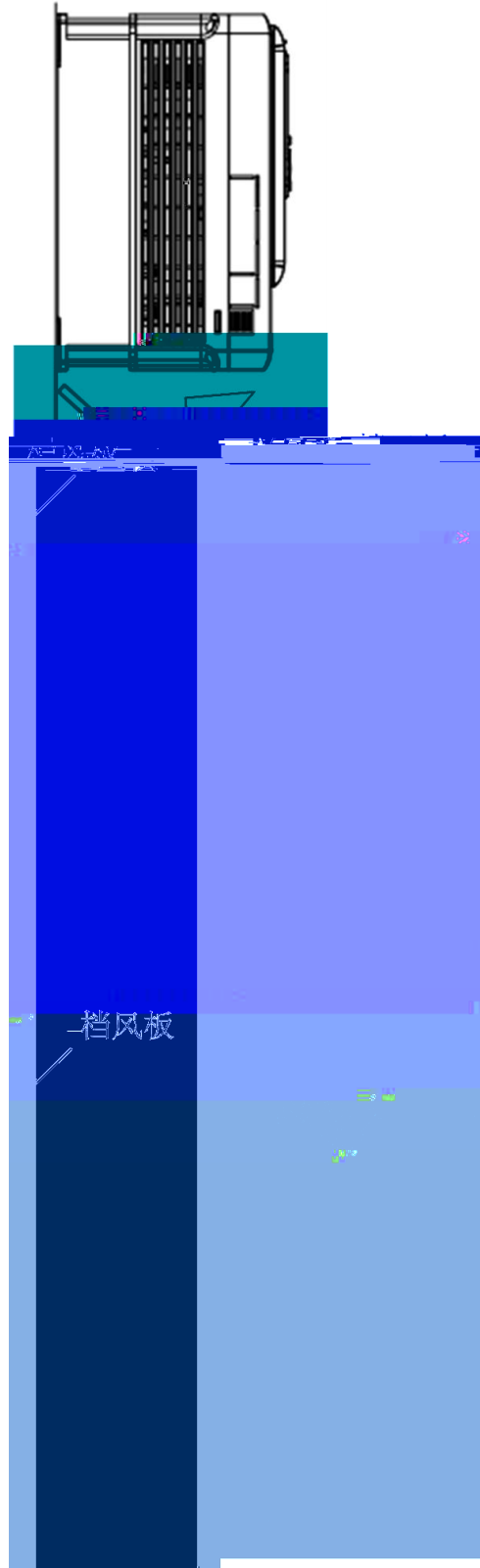
3

11 510 10 0 € J



GUIDE





3-10

3.3

1

1

4

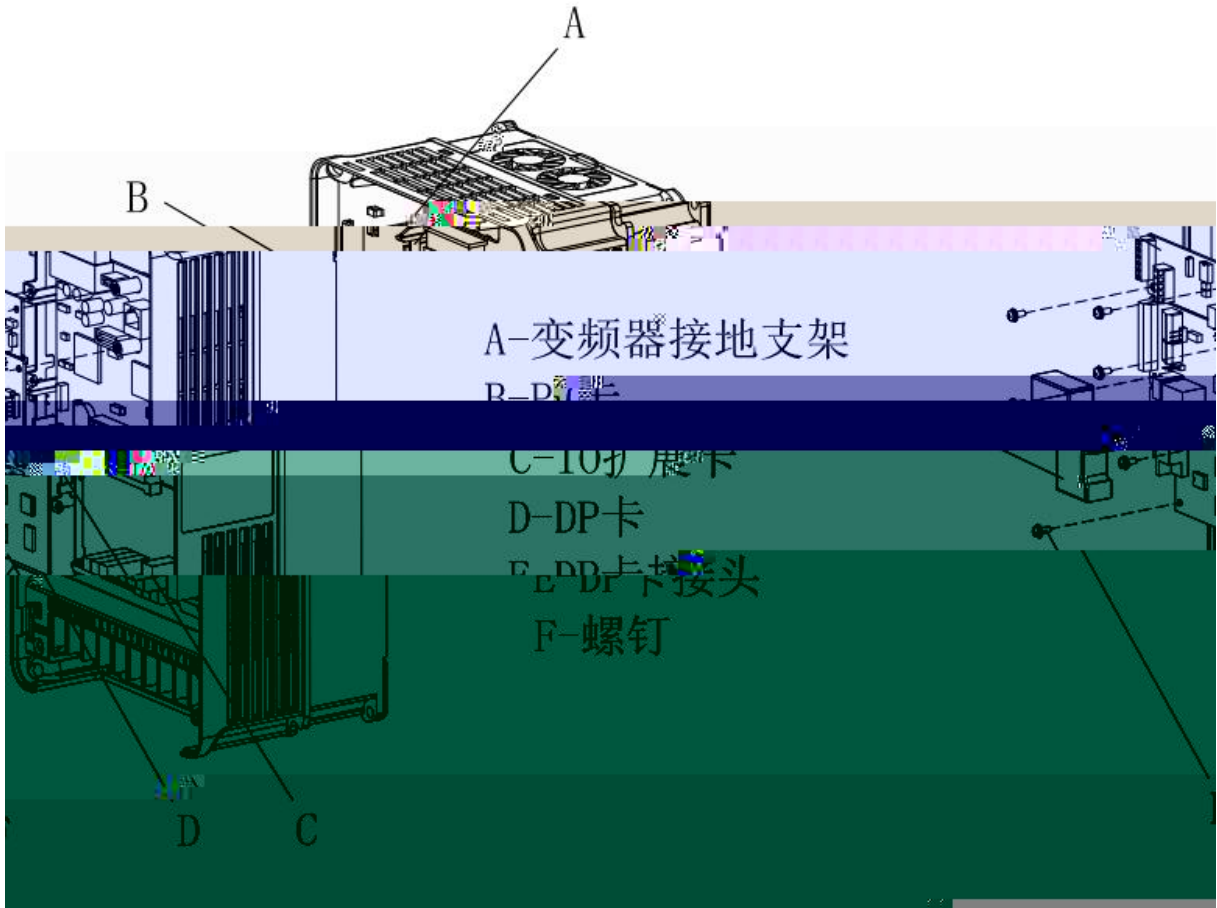
5mm

4

3

3.4

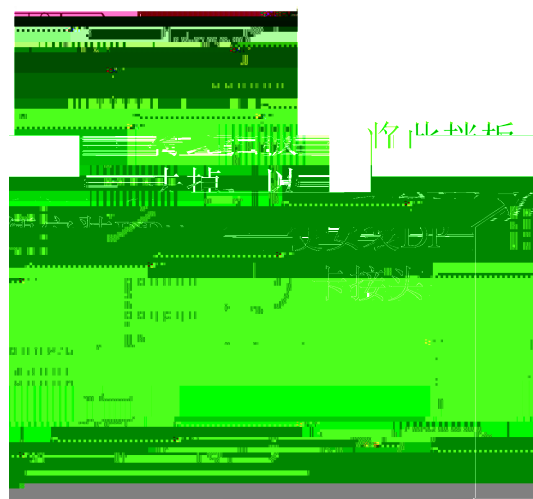
HF650

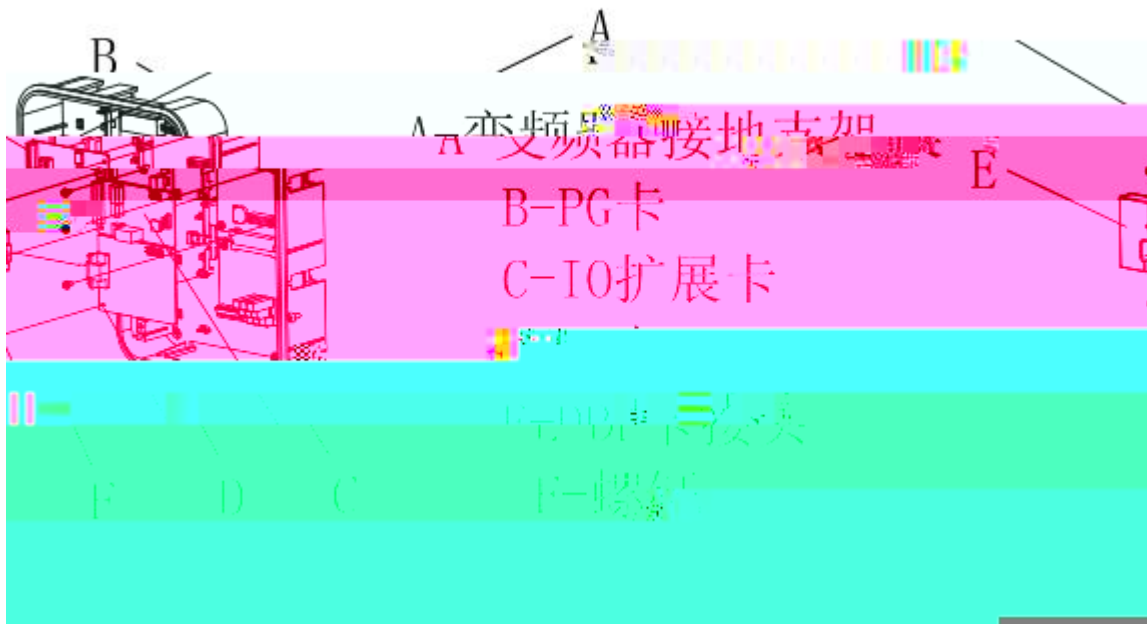


30kW

15KW

DP





30KW

3.5 PGC2

GDHF-PGC2

PG 11

A+	A-	B+	B-	Z+	Z-
----	----	----	----	----	----

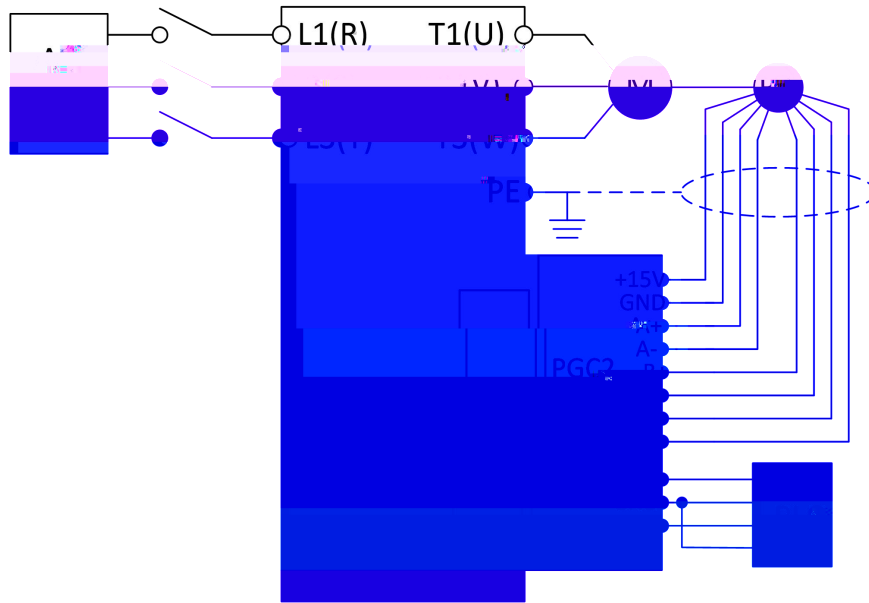
+15V	GND	AO	GND	BO
------	-----	----	-----	----

+15V, GND		...	15V± 5%	300mA
A+, A- B+, B- Z+, Z-		0- 80kHz	0- 15V	...
AO, GND BO		0- 50kHz	0- 24V	...

PE

PE

PGC2

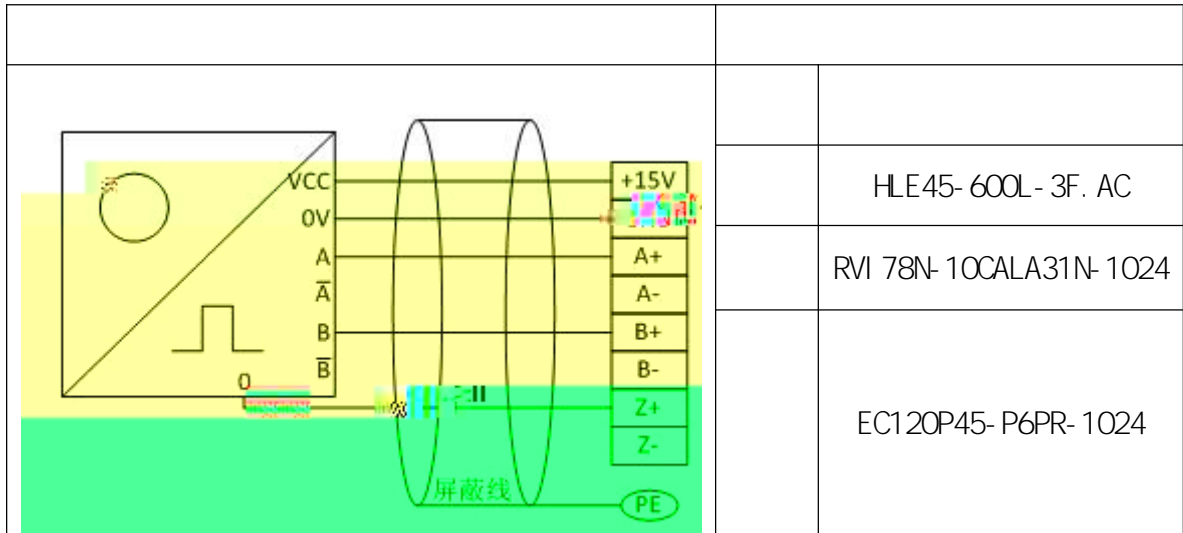


- 1 PG
- 2 PG
- 3 PE
- 4 PG A- B- Z- GND
- 5 PGC2 15V RS-422 PGC2
- 15V

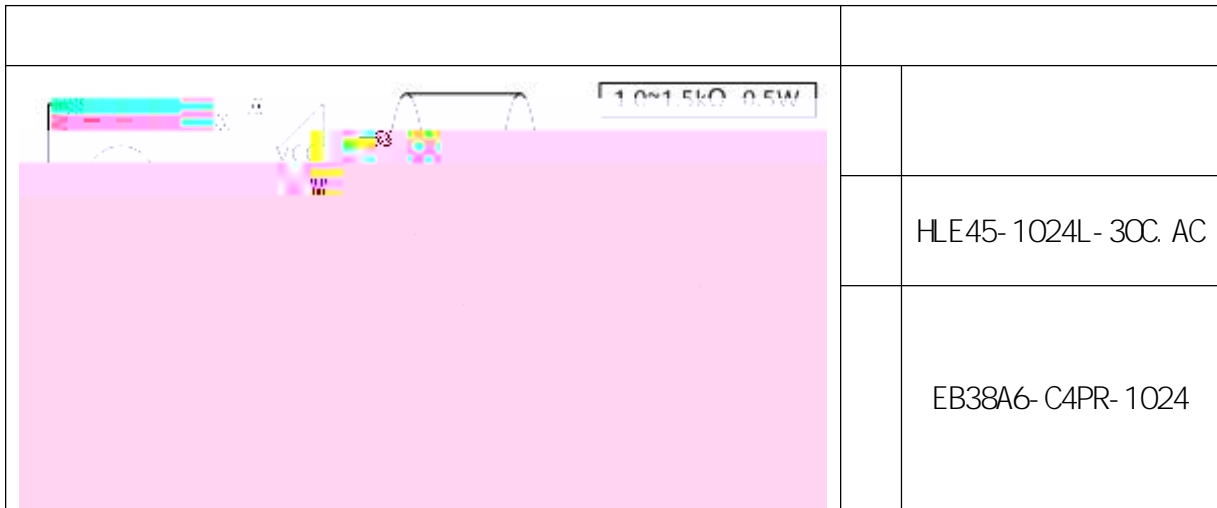
1
a

	HLE45-1024L-6F.AC
	RHI 90N- CNAK1R61N- 1024
	EC120P45- H6PR- 1024

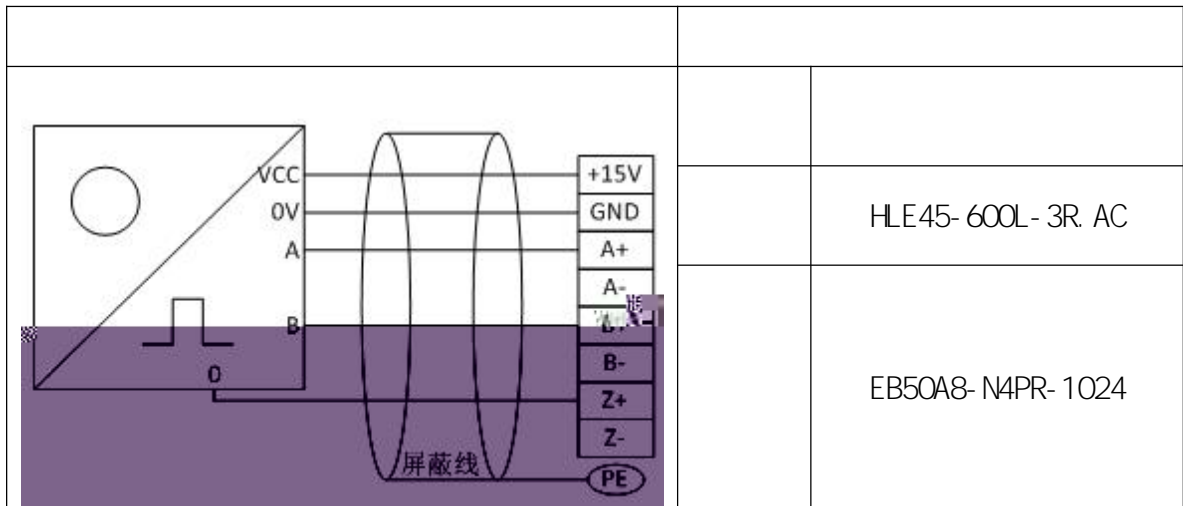
b



2

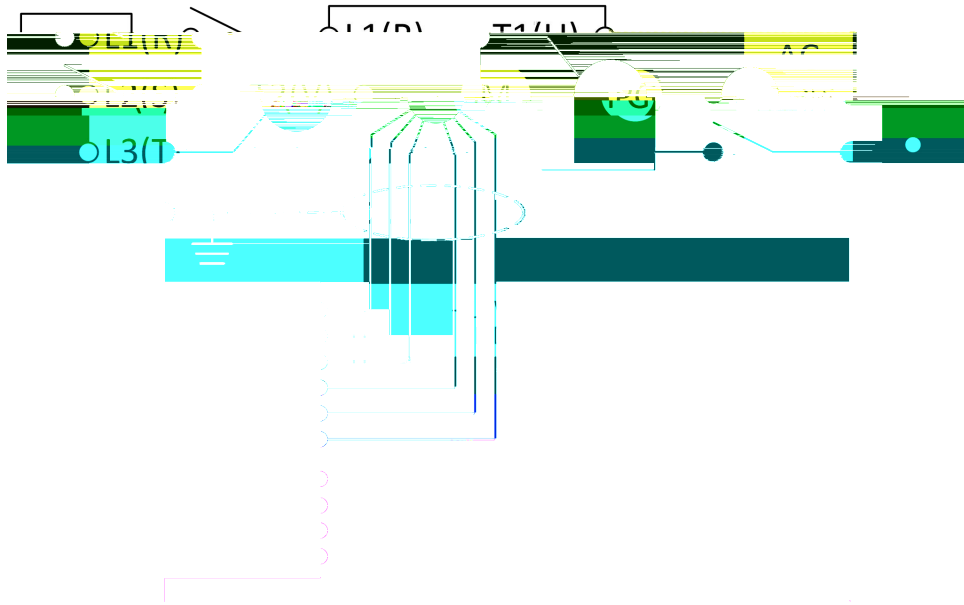


3



3





1 PG

2

PG

3

PE

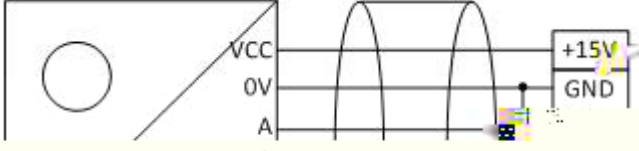
PGD2

1

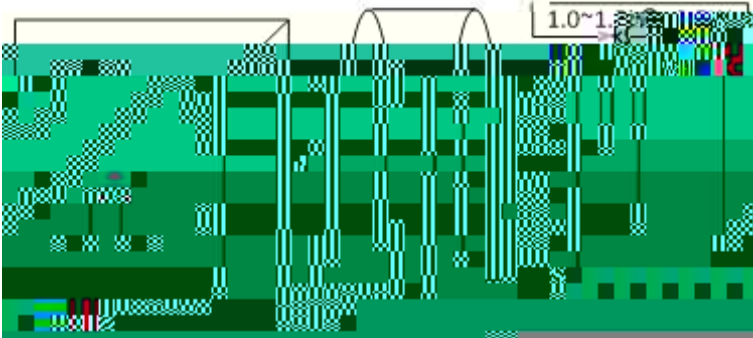
a

		HLE45-1024L-6F.AC
		RHI 90N-CNAK1R61N-1024
		EC120P45-H6PR-1024

b

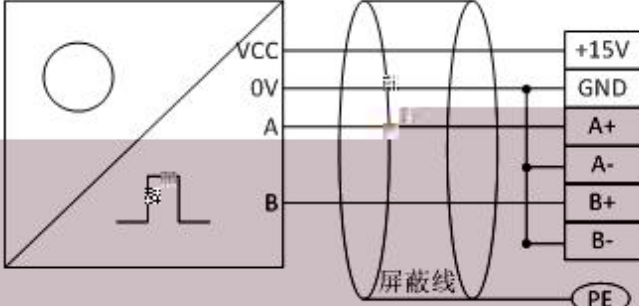
		
		HLE45- 600L- 3F. AC
		RVI 78N- 10CALA31N- 1024
		EC120P45- P6PR- 1024

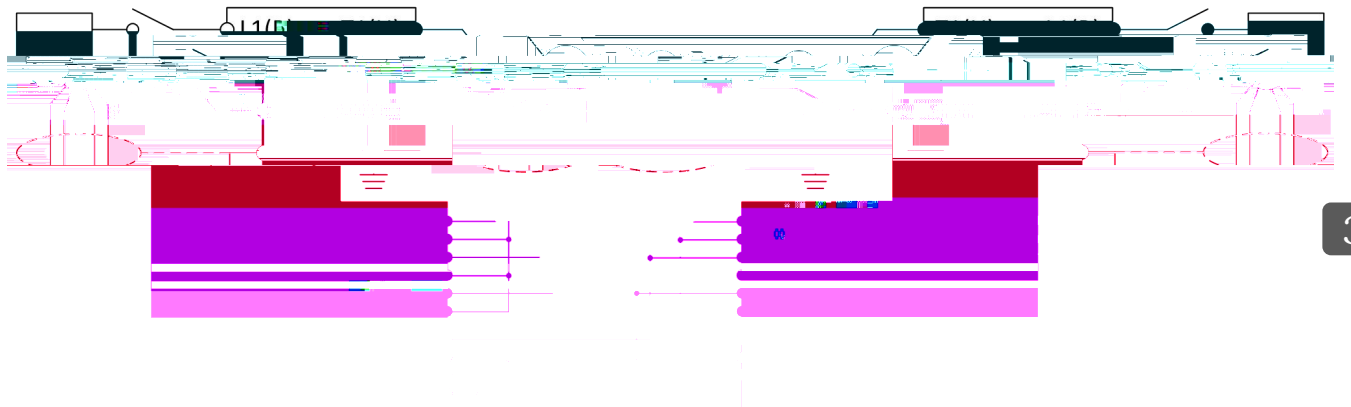
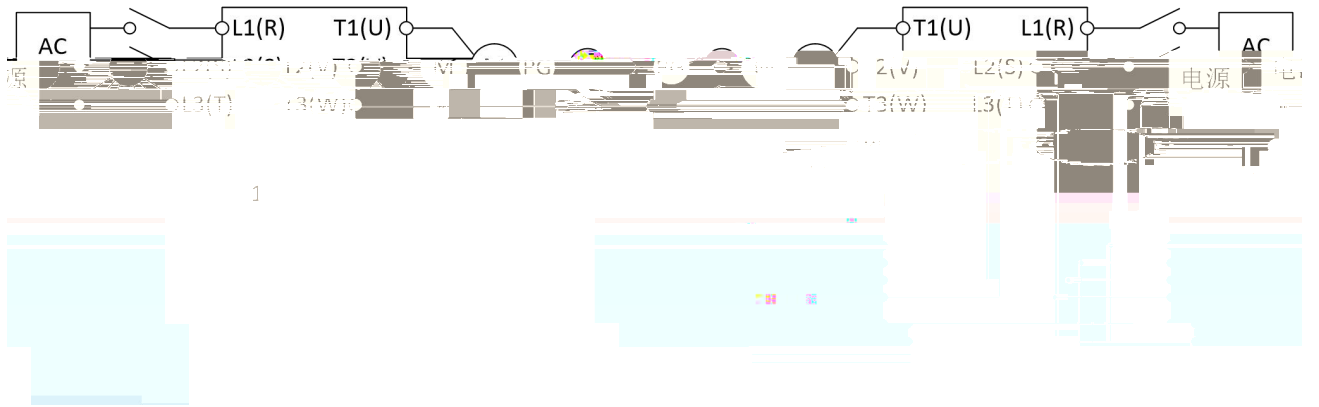
2

		
		HLE45- 1024L- 30C. A C
		EB38A6- C4PR- 1024

3

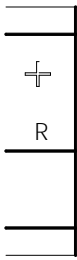
3

		
		HLE45- 600L- 3R. AC
		EB50A8- N4PR- 1024



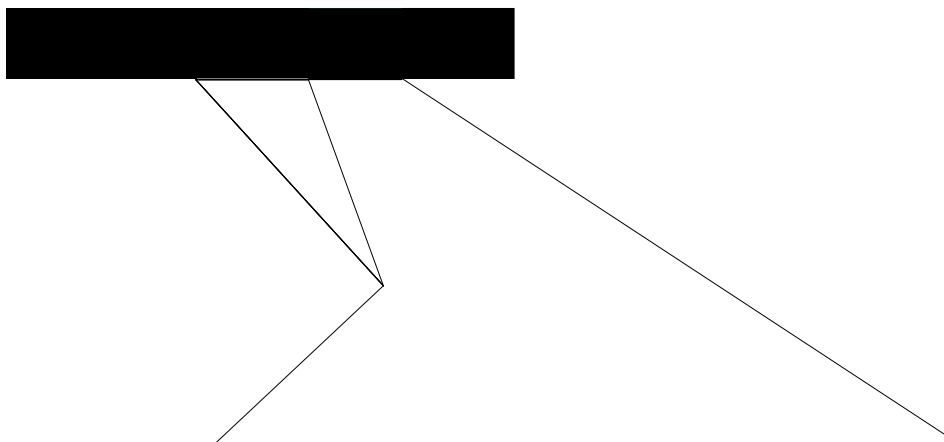


185kW-500kW



P(+)	
P1	37KW
N(-)	
R S T	
U V W	
DBR	160KW
PE	

4.3

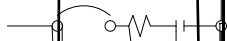


V

4

25	+24V	24V		
26	DO3		3	DC24V 50mA
27	DO4A		4	
				250VAC 3A COS =0.4
		30VDC 1A		
28	DO4C		4	
29	DO4B		4	
				250VAC 3A COS =0.4
		30VDC 1A		
30	DO5A		5	
				250VAC 2A COS =0.4
		30VDC 1A		
31	DO5C		5	

4. 4



4

50

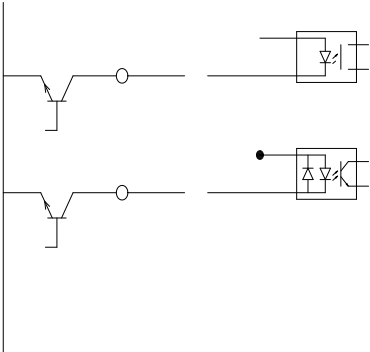
GUIDE

www.gdetec.com

4.5

OV

NPN



4.6

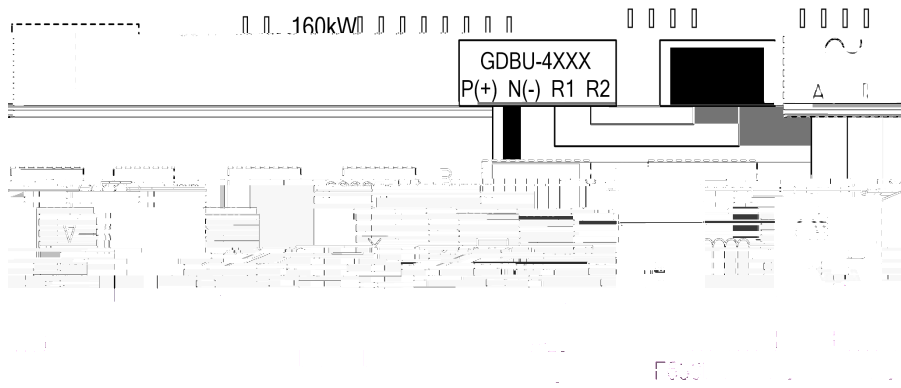


Figure 4.6: GDBU-4XXX Power Supply Unit

4

	1 2
AC	1 2 3

4.7

A / mm²
CEFR 40% A
(AC-3)

2%

1%

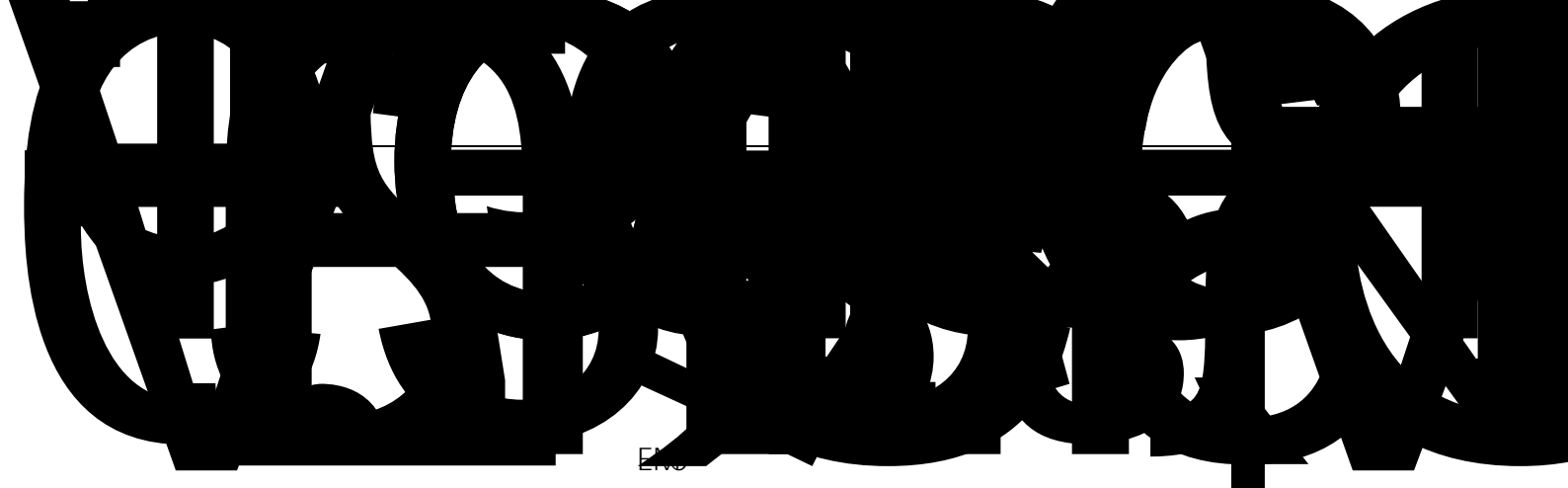
HF650-OR4-4	0.4 kW	2.2A	6.4 mH	2.2A	3.2mH
HF650-OR7-4	0.7 kW	4A	3.5 mH	4A	1.8 mH
HF650-1R5-4	1.5 kW	6A	2.4 mH	6A	1.2 mH
HF650-2R2-4	2.2 kW	7A	2.0 mH	7A	1.0 mH
HF650-3R7-4	3.7 kW	12A	1.1 mH	12A	0.6 mH
HF650-5R5-4	5.5kW	19A	743uH	19A	371 uH
HF650-7R5-4	7.5kW	22A	644 uH	22A	322 uH
HF650-011-4	11kW	28A	493 uH	28A	247 uH
HF650-015-4	15kW	38A	368 uH	38A	184 uH
HF650-018-4	18.5kW	49A	283 uH	49A	141 uH
HF650-022-4	22kW	57A	247 uH	57A	123 uH
HF650-030-4	30kW	76A	184 uH	76A	

HF650-185-4	185kW	446A	31 uH	446A	16 uH
HF650-220-4	220kW	528A	26 uH	528A	13 uH
HF650-250-4	250kW	573A	24 uH	573A	12 uH
HF650-280-4	280kW	657A	21 uH	657A	11 uH
HF650-315-4	315kW	735A	19 uH	735A	10 uH
HF650-355-4	355kW	805A	17 uH	805A	9 uH
HF650-400-4	400kW	856A	16 uH	856A	8 uH
HF650-500-4	500kW	1116A	13 uH	1116A	7 uH

4.9

160kW

HF650-018-4	18.5kW	32	24	6	8.0
HF650-022-4	22kW	24	20	8	11
HF650-030-4					



a

b

PWM

c

dG

3

EMC

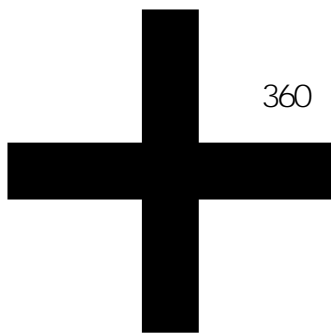
EMC

5

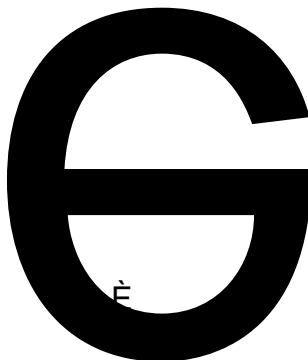
EMC

EMC

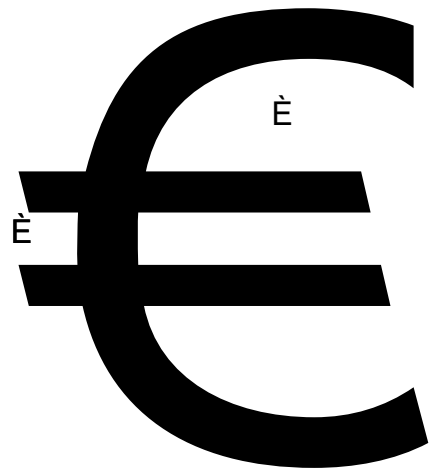
aD



360



È



È

È

b

20cm

20cm

0

90

c

EMC

d

4

5.

5.1

HF650

F1 LOCAL/REMOTE

F2 RUN STOP

RUN STOP
LOCAL/REMOTE /

5.3



5

kÖ

FWD
REV

: HZ

A

N|N

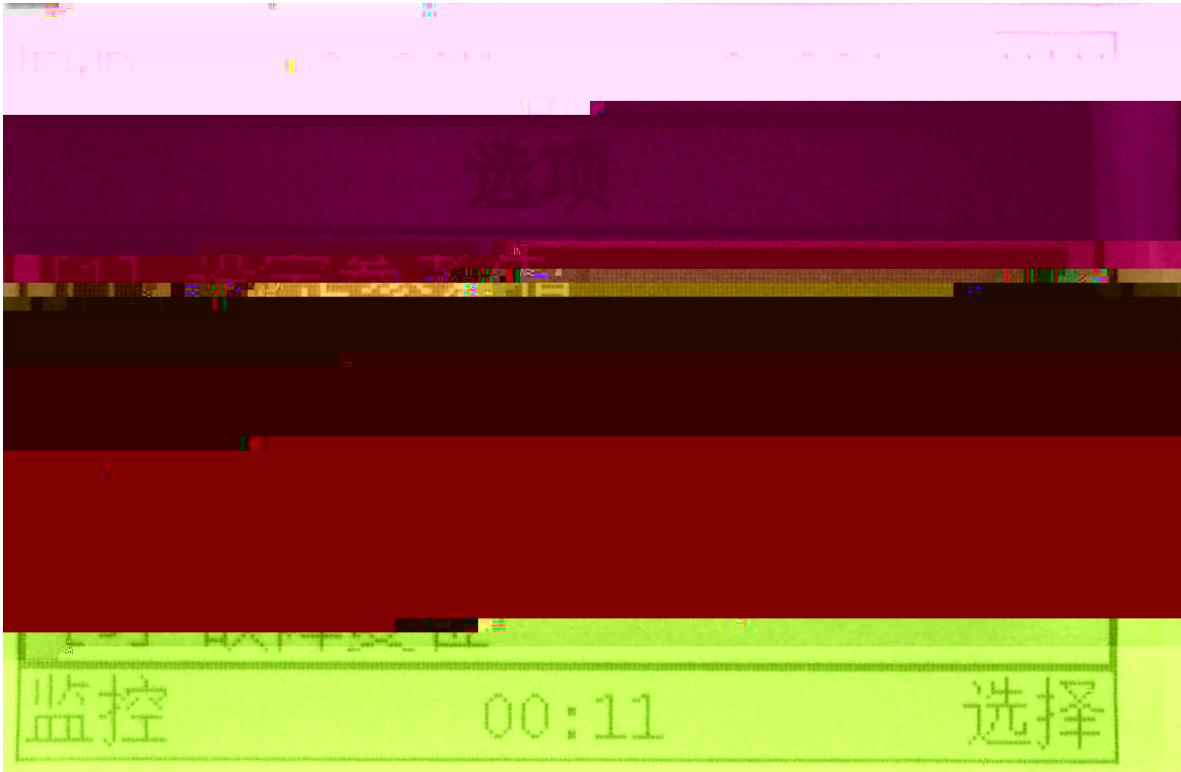
W
E

3

F1 F2 " " " " " "

" " " "

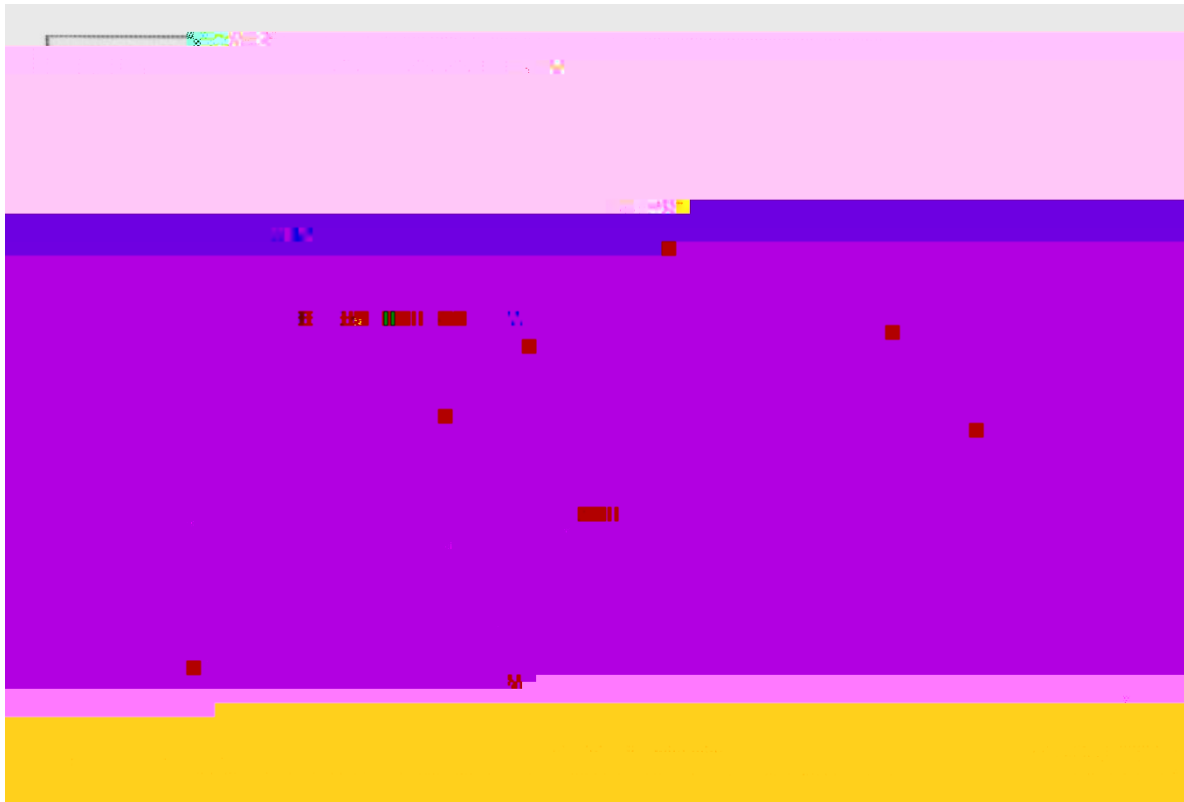
ENTER



5

1	Reference Set	
2	Change Direction	
3	Current Error	
4	Current Warning	

5	Reset Error	
6	Monitor Setting	
7	Firmware Version	
8	Menu Language	



5

1	Parameter Setting	
2	Function Setting	
3	Fault Record	
4	Access Permissions	
5	Display Setting	



-
- 4 Current Warning
 - 5 Reset Error
 - 6 Monitor Setting
 - 7 Firmware Version
 - 8 Menu Language

5.5

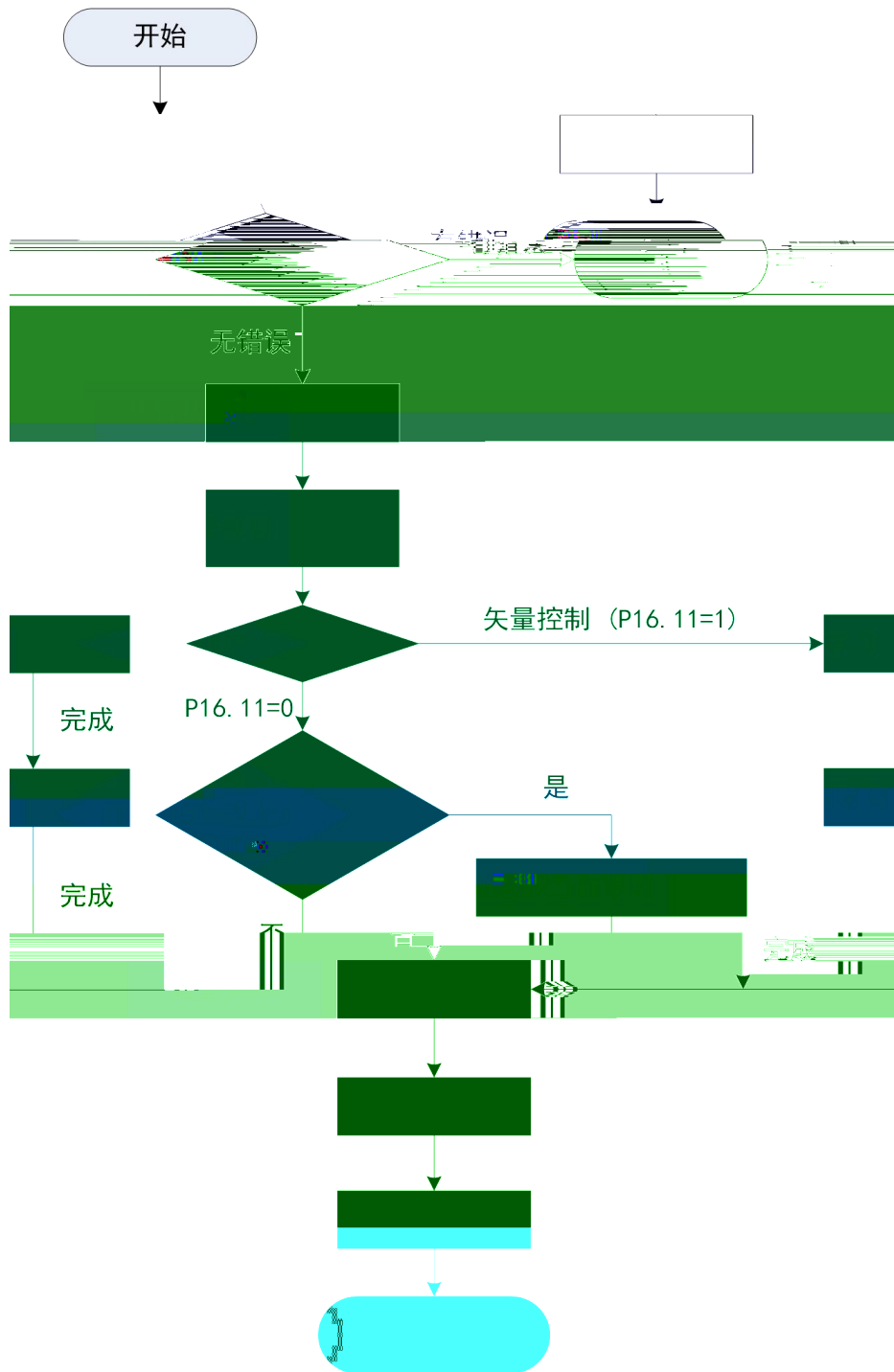
- 1 Parameter Setting
- 2 Function Setting

1	MtoTuning I	
2	MtoTuning II	
3	MtoTuning III	
4	DC-Link Tuning (AFE)	AFE



6.

6.1



6



6.2.3

6

P8. 3

- [4] DP
- [5] MODBUS
- [6]
- [0]
- [1]



4

5

4

50Hz

P3. 4	5		0 32	7	
P3. 5	6		0 32	8	
P3. 6	7		0 32	0	
P3. 7	8		0 32	0	
P3. 12		[0] [1]	0 1	0	

0

1

2

3

4

. NC

5

</RST

6

1 0

7

2 1

8. 2

8

3 2

9

4 3

10

8. 10

11

12

13

. NC

14

15

. NC

16

17

0 1 0 00

1



18	1	2
19	2	3
20	3	4
21 31	FUNC 21 FUNC 31	
32		AFE
33 48	FUNC 33 FUNC 48	
49	PROFI BUS 1	PROFI BUS 1 1
50	PROFI BUS 2	PROFI BUS 2 1
51	PROFI BUS 3	PROFI BUS 3 1
52	PROFI BUS 4	PROFI BUS 4 1
53	PROFI BUS 5	PROFI BUS 5 1
54 56	FUNC 54 FUNC 56	
57	1	1 1
58	2	2 1
59	3	3 1
60	4	4 1
61	1	1 1
62	2	2 1
63	3	3 1
64	4	4 1

7.5

P5

P5.0 AI 1

- [0]
- [1] 0 +10V
- [2] -10 +10V
- [3] 0 20mA



7.6

P6

P6.0	AO1		7-1	0	14	2	
P6.2	AO1		AO1	-300.0	300.0	0.0	8.5
				[%		[%	
P6.3	AO1		AO1	-300.0	300.0	100.0	8.5
				[%		[%	
P6.4	AO1	[mA V]	AO1	0.0	100.0	0.0	8.5
				[%		[%	
P6.5	AO1	[mA V]	AO1	0.0	100.0	100.0	8.5
				[%		[%	
P6.6	AO1		AO1	-100.00	100.00	0.00	
				[%		[%	
P6.7	AO1		AO1 (P6.0 [13])	0.0	100.0	0.0	
			AO1	[%		[%	
P6.8	AO1			0.0	1000.0	10.0	
				[ms]		[ms]	
P6.14	AO2		7-1	0	14	4	
P6.16	AO2		AO2	-300.0	300.0	0.0	
				[%		[%	
P6.17	AO2		AO2	-300.0	300.0	100.0	
				[%		[%	
P6.18	AO2	[mA V]	AO2	0.0	100.0	0.0	
				[%		[%	
P6.19	AO2	[mA V]	AO2	0.0	100.0	100.0	
				[%		[%	
P6.20	AO2		AO2	-100.00	100.00	0.00	
				[%		[%	

P6²


P6. 22	AO2	AO1	0.0 1000.0 [ms]	10.0 [ms]	
--------	-----	-----	--------------------	--------------	--

7-1

0		
1		
2		
3		
4		
5		
6		
7		
8	(%)	()
9		
10		
11	(%)	(150)
12	DP	Prof i bus
13		P6. 7 P6. 21
14		

7.7

P7

P7.0	[1]	1	0.0 300.0 [%	180.0 [%	8.6
P7.1	[2]	2	0.0 300.0 [%	180.0 [%	8.6
P7.2	[3]	3	0.0 300.0 [%	180.0 [%	8.6
P7.3	[4]	4	0.0 300.0 [%	180.0 [%	8.6
P7.4	[1]	1	0.0 300.0 [%		8.6
P7.5	[2]	2	0.0 300.0 [%	235.0 [%	8.6
P7.6	[3]	3	0.0 300.0 [%	235.0 [%	8.6
P7.7	[4]	4	0.0 300.0 [%	235.0 [%	@ 8.6
P7.8					

[ad

00

00

00

00

P7. 22	[4]		4	100. 0	720. 0	120. 0	8. 6
				[%		[%	
P7. 23	1	M	1	0. 00	3. 00	0. 50	8. 6
				[s]		[s]	
P7. 24	1	M					

P7. 60			0. 10	3. 00	0. 30	
			[s]		[s]	
P7. 64 • I	[0]		0	1	0	8. 6
	[1]					
P7. 65			-25	100	0	8. 6
			[V]		[V]	
P7. 66			-25	100	0	8. 6
			[V]		[V]	
P7. 69	[0]		0	1	0	8. 60 P4&0 äÐ
	[1]					
P7. 70			-25	100	0	8. 6
			[V]		[V]	

43007

3 b 0



Board

P8. 39	3	P8. 36	P8. 38	0.0 300.0 [s]	7.00 [s]	8.7
P8. 40	4			0.0 300.0 [%]	300.0 [%]	8.7
P8. 41	4	P8. 38	P8. 40	0.0 300.0 [s]	10.00 [s]	8.7
P8. 42	5			0.0 300.0 [%]	300.0 [%]	8.7
P8. 43	5	P8. 40	P8. 42	0.0 300.0 [s]	10.00 [s]	8.7
P8. 44	6			0.0 300.0 [%]	300.0 [%]	8.7
P8. 45	6	P8. 42	P8. 44	0.0 300.0 [s]	10.00 [s]	8.7
P8. 46	7			0.0 300.0 [%]	300.0 [%]	8.7
P8. 47	7	P8. 44	P8. 46	0.0 300.0 [s]	10.00 [s]	8.7
P8. 48	8			0.0 300.0 [%]	300.0 [%]	8.7
P8. 49	8	P8. 46	P8. 48	0.0 300.0 [s]	10.00 [s]	8.7
P8. 54				0.0 300.0 [%]	0.0 [%]	
P8. 55		[0] [1]		0 1	0	
P8. 56				0.00 300.00 [s]	3.00 [s]	
P8. 57		[0] [1]		0 1	1	
P8. 58				0.00 300.00 [s]	1.50 [s]	

7.9

2

P9

P9.0		[0] [1] [2] DP [3] MODBUS [4]	0 4	0	
P9.3		[0] [1]	0 1	0	8.7
P9.6			0.00 300.00 [s]	0.00 [s]	8.7
P9.7			0.00 300.00 [s]	0.00 [s]	8.7
P9.10		[0] I/O [1] 1 [2] 2 [3] [4] DP [5] MODBUS [6]	0 6	0	
P9.13		[0] [1] PROFIBUS [2] MODBUS [3]	0 3	0	8.7
P9.14			0.1 10.0	1.0	8.7
P9.15	1		0.0 300.0 [%]	100.0 [%]	8.7
P9.16	1	P9.15	0.0 300.0 [s]	3.00 [s]	8.7
P9.17	2		0.0 300.0 [%]	200.0 [%]	8.7
P9.18	2	P9.15 P9.17	0.0 300.0 [s]	4.00 [s]	8.7
P9.19	3		0.0 300.0 [%]	240.0 [%]	8.7

P9. 39

3

P9. 36

P9. 38

0.0 300.0

[s]

7.10 3 P10

P10.0		[0] [1] [2] DP [3] MODBUS [4]	0 4	0	
P10.3		[0] [1]	0 1	0	8.7
P10.6			0.00 300.00 [s]	0.00 [s]	8.7
P10.7			0.00 300.00 [s]	0.00 [s]	8.7
P10.10		[0] I/O [1] 1 [2] 2 [3] [4] DP [5] MODBUS [6]	0 6	0	
P10.13		[0] [1] PROFIBUS [2] MODBUS [3]	0 3	0	8.7
P10.14			0.1 10.0	1.0	8.7
P10.15	1		0.0 300.0 [%]	100.0 [%]	8.7
P10.16	1	P10.15	0.0 300.0 [s]	3.00 [s]	8.7
P10.17	2		0.0 300.0 [%]	200.0 [%]	8.7
P10.18	2	P10.15 P10.17	0.0 300.0 [s]	4.00 [s]	8.7
P10.19	3		0.0 300.0 [%]	240.0 [%]	8.7

P10. 20	3	P10. 17	P10. 19	0.0	300.0	7.00	8.7
				[s]		[s]	
P10. 21	4			0.0	300.0	300.0	8.7
				[%]		[%]	
P10. 22	4	P10. 19	P10. 21	0.0	300.0	10.00	8.7
				[s]		[s]	
P10. 23	5			0.0	300.0	300.0	8.7
				[%]		[%]	
P10. 24	5	P10. 21	P10. 23	0.0	300.0	10.00	8.7
				[s]		[s]	
P10. 25	6			0.0	300.0	300.0	8.7
				[%]		[%]	
P10. 26	6	P10. 23	P10. 25	0.0	300.0	10.00	8.7
				[s]		[s]	
P10. 27	7			0.0	300.0	300.0	8.7
				[%]		[%]	
P10. 28	7	P10. 25	P10. 27	0.0	300.0	10.00	8.7
				[s]		[s]	
B10. 38	8	Aî Ê1\Ô0 "					



P11. 39	3	P11. 36	P11. 38	0.0	300.0	7.00	8.7
				[s]		[s]	
P11. 40	4			0.0	300.0	300.0	8.7
				[%		[%	
P11. 41	4	P11. 38	P11. 40	0.0	300.0	10.00	8.7
				[s]		[s]	
P11. 42	5			0.0	300.0	300.0	8.7
				[%		[%	
P11. 43	5	P11. 40	P11. 42	0.0	300.0	10.00	8.7
				[s]		[s]	
P11. 44	6			0.0	300.0	300.0	8.7
				[%		[%	
P11. 45	6	P11. 42	P11. 44	0.0	300.0	10.00	8.7
				[s]		[s]	
P11. 46	7			0.0	300.0	300.0	8.7
				[%		[%	
P11. 47	7	P11. 44	P11. 46	0.0	300.0		
				[s]			

[ø
030000' 0

8

7.12

1

P12

P12.0		[0]	0	1	1	8.8
		[1]				
		[0] [%]				
P12.1		[1] [Hz]	0	2	1	
		[2] [rpm]				
P12.2	1		0.0	3000.0	10.0	
P12.3	2		0.0	3000.0	20.0	
P12.4	3		0.0	3000.0	35.0	
P12.5	4		0.0	3000.0	50.0	
P12.6	5		0.0	3000.0	50.0	
P12.7	6		0.0	3000.0	50.0	
P12.8	7		0.0	3000.0	50.0	
P12.9	8		0.0	3000.0	50.0	
P12.10	9		0.0	3000.0	50.0	
P12.11	10		0.0	3000.0	50.0	
P12.12	11					
	↓					

7

b15

7.13	2	P13			
P13.0		[0] [1]	0	1	8.8
		[0] [%]	>	1	88
P13.1		[1] [Hz] [2] [rpm]	0	2	1
P13.2	1		0.0	3000.0	10.0
P13.3	2		0.0	3000.0	20.0
P13.4	3		0.0	3000.0	35.0
P13.5	4		0.0	3000.0	50.0
P13.6	5		0.0	3000.0	50.0
P13.7	6		0.0	3000.0	50.0
P13.8	7		0.0	3000.0	50.0
P13.9	8		0.0	3000.0	50.0
P13.10	9		0.0	3000.0	50.0
P13.11	10		0.0	3000.0	50.0
P13.12	11		0.0	3000.0	50.0
P13.13	12		0.0	3000.0	50.0
P13.14	13		0.0	3000.0	50.0
P13.15	14		0.0	3000.0	50.0
P13.16	15		0.0	3000.0	50.0
P13.17	16		0.0	3000.0	50.0
P13.22			0.0	20.0	2.0
			[%]	[%]	8.8
P13.23			0.0	20.0	0.0
			[%]	[%]	8.8
P13.24			0.0	200.0	30.0
			[%]	[%]	8.8
P13.25					

P13. 27			0.00 2.00 [s]	0.00 [s]	8.8
P13. 28			0.00 2.00 [s]	0.07 [s]	8.8
P13. 29			0.00 2.00 [s]	0.07 [s]	8.8
P13. 32			0.0 20.0 [%]	0.0 [%]	8.8
P13. 33			0.0 20.0 [%]	0.0 [%]	8.8
P13. 34			0.00 2.00 [s]	0.00 [s]	8.8
P13. 35			0.00 2.00 [s]	0.00 [s]	8.8
P13. 36			0.00 2.00 [s]	0.50 [s]	8.8
P13. 37			0.00 2.00 [s]	0.50 [s]	8.8

7.14	3	P14			
P14.0		[0] [1]	0	1	1 8.8
P14.1		[0] [%] [1] [Hz] [2] [rpm]	0	2	1
P14.2	1		0.0	3000.0	10.0
P14.3	2		0.0	3000.0	20.0
P14.4	3		0.0	3000.0	35.0
P14.5	4		0.0	3000.0	50.0
P14.6	5		0.0	3000.0	50.0
P14.7	6		0.0	3000.0	50.0
P14.8	7		0.0	3000.0	50.0
P14.9					

P14. 27			0.00 2.00 [s]	0.00 [s]	8.8
P14. 28			0.00 2.00 [s]	0.07 [s]	8.8
P14. 29			0.00 2.00 [s]	0.07 [s]	8.8
P14. 32			0.0 20.0 [%]	0.0 [%]	8.8
P14. 33			0.0 20.0 [%]	0.0 [%]	8.8
P14. 34			0.00 2.00 [s]	0.00 [s]	8.8
P14. 35			0.00 2.00 [s]	0.00 [s]	8.8
P14. 36			0.00 2.00 [s]	0.50 [s]	8.8
P14. 37			0.00 2.00 [s]	0.50 [s]	8.8

P15.0		[0] [1]	0 1	1	8.8
P15.1		[0] [%] [1] [Hz] [2] [rpm]	0 2	1	
P15.2	1		0.0 3000.0	10.0	
P15.3	2		0.0 3000.0	20.0	
P15.4	3		0.0 3000.0	35.0	
P15.5	4		0.0 3000.0	50.0	
P15.6	5		0.0 3000.0	50.0	
P15.7	6		0.0 3000.0	50.0	
P15.8	7		0.0 3000.0	50.0	
P15.9	8		0.0 3000.0	50.0	
P15.10	9		0.0 3000.0	50.0	
P15.11	10		0.0 3000.0	50.0	
P15.12	11		0.0 3000.0	50.0	
P15.13	12		0.0 3000.0	50.0	
P15.14	13		0.0 3000.0	50.0	
P15.15	14		0.0 3000.0	50.0	
P15.16	15		0.0 3000.0	50.0	
P15.17	16		0.0 3000.0	50.0	
P15.22			0.0 20.0 [%]	2.0 [%]	8.8
P15.23			0.0 20.0 [%]	0.0 [%]	8.8
P15.24			0.0 200.0 [%]	30.0 [%]	8.8
P15.25			0.0 200.0 [%]	20.0 [%]	8.8
P15.26			0.00 2.00 [s]	0.00 [s]	8.8

P15. 27			0.00 2.00 [s]	0.00 [s]	8.8
P15. 28			0.00 2.00 [s]	0.07 [s]	8.8
P15. 29			0.00 2.00 [s]	0.07 [s]	8.8
P15. 32			0.0 20.0 [%]	0.0 [%]	8.8
P15. 33			0.0 20.0 [%]	0.0 [%]	8.8
P15. 34			0.00 2.00 [s]	0.00 [s]	8.8
P15. 35			0.00 2.00 [s]	0.00 [s]	8.8
P15. 36			0.00 2.00 [s]	0.50 [s]	8.8
P15. 37			0.00 2.00 [s]	0.50 [s]	8.8





7.17 2 V/F P17

P17.0			320 460 [V]	380 [V]	
P17.2			0.0 4000.0 [kW]	[kW]	
P17.3			320 460 [V]	380 [V]	
P17.4			0.0 6500.0 [A]	[A]	
P17.5			0.0 300.0 [Hz]	50.0 [Hz]	
P17.6			0 6000 [rpm]	1465 [rpm]	
P17.7			2 12 [pole]	4 [pole]	8.9
P17.9			0 7200 [rpm]	1500 [rpm]	8.9
P17.11		[0] V/F [1] [2] [3] [4]	0 4	0	
P17.12			1.00 10.00 [kHz]	3.00 [kHz]	8.9
P17.14	V/F	[0] V/F [1] V/F [2]	0 3	0	8.9
P17.15		[0] [1]	0 1	0	8.9
P17.16			2 500 [ms]	500 [ms]	
P17.17	V/F	[0] [1]	0 1	0	
P17.18			10 1000 [ms]	200 [ms]	
P17.19		[0] [1]	0 1	0	

P17. 22	0. 00	100. 00	0. 00	8. 9
	[s]		[s]	
P17. 23				



7.18 3 V/F P18

P18.0		320 460	380	
		[V]	[V]	
P18.2		0.0 4000.0		
		[kW]	[kW]	
P18.3		320 460	380	
		[V]	[V]	
P18.4		0.0 6500.0		
		[A]	[A]	
P18.5		0.0 300.0	50.0	
		[Hz]	[Hz]	
P18.6		0 6000	1465	
		[rpm]	[rpm]	
P18.7		2 12	4	8.9
		[pole]	[pole]	
P18.9		0 7200	1500	8.9
		[rpm]	[rpm]	
		[0] V/F		
		[1]		
P18.11		[2]	0 4	0
		[3]		
		[4]		
P18.12		1.00 10.00	3.00	8.9
		[kHz]	[kHz]	



7.19 4 V/F P19

P19.0			320 460 [V]	380 [V]	
P19.2			0.0 4000.0 [kW]	[kW]	
P19.3			320 460 [V]	380 [V]	
P19.4			0.0 6500.0 [A]	[A]	
P19.5			0.0 300.0 [Hz]	50.0 [Hz]	
P19.6			0 6000 [rpm]	1465 [rpm]	
P19.7			2 12 [pole]	4 [pole]	8.9
P19.9			0 7200 [rpm]	1500 [rpm]	8.9
P19.11		[0] V/F [1] [2] [3] [4]	0 4	0	
P19.12			1.00 10.00 [kHz]	3.00 [kHz]	8.9
P19.14	V/F	[0] V/F [1] V/F [2]	0 3	0	8.9
P19.15		[0] [1]	0 1	0	8.9
P19.16			2 500 [ms]	500 [ms]	
P19.17	V/F	[0] [1]	0 1	0	
P19.18			10 1000 [ms]	200 [ms]	
P19.19		[0] [1]	0 1	0	

P19

7

P19. 50			0.00	300.00	0.00	8.9
			[s]		[s]	
P19. 51			0.0	150.0	70.0	8.9
			[%]		[%]	
P19. 52			0.00	5.00	0.00	8.9
			[Hz]		[Hz]	
P19. 54			0.00	300.00	0.00	8.9
			[s]		[s]	
P19. 55			0.0	150.0	75.0	8.9
			[%]		[%]	
P19. 56			0.00	5.00	0.00	8.9
			[Hz]		[Hz]	
P19. 59			0.0	1000.0	100.0	
			[%]		[%]	
P19. 60			0.0	1000.0	100.0	
			[%]		[%]	
P19. 61	-Ê	o				

7. 20 1 P20

P20. 0		[0] [1]	0 1	0	8. 10
P20. 1		[0] [1] 1 [2] 2 [3] [4] P20. 3 [5] DP [6] MODBUS [7]	0 7	0	8. 10
P20. 2			0 7	0	
P20. 3			- 300. 0 300. 0 [%]	0. 0 [%]	8. 10
P20. 5			0 1000 [ns]	0 [ns]	
P20. 6			0. 0 200. 0 [%]	100. 0 [%]	8. 10
P20. 7		[0] [1] P20. 8 P20. 9 [2] 1 [3] 2 [4] [5] DP [6] MODBUS [7]	0 7	0	8. 10
P20. 8		P20. 7 [1]	0. 0 300. 0 [%]	200. 0 [%]	8. 10
P20. 9		P20. 7 [1]	0. 0 300. 0 [%]	200. 0 [%]	8. 10
P20. 11			0 1000 [ns]	0 [ns]	
P20. 12	2x		0. 0 300. 0 [%]	100. 0 [%]	



P20. 31			0.0 100.0	5.0	
			[%]	[%]	
P20. 32			0.0 100.0	5.0	
			[%]	[%]	
P20. 34		[0]	0 1	0	8.10
		[1]			
P20. 35			0.0 100.0	0.0	
			[s]	[s]	
P20. 36			50.0 150.0	110.0	
			[%]	[%]	
P20. 37			0.0 150.0	100.0	8.10
			[%]	[%]	
P20. 38			0.0 100.0	25.0	8.10
			[%]	[%]	
P20. 39			0.0 120.0	100.0	8.10
			[%]	[%]	
P20. 40			0.0 150.0	100.0	8.10
			[%]	[%]	
P20. 41			0.0 150.0	135.0	
			[%]	[%]	
P20. 42		[0]	0 1	1	
		[1]			
P20. 43	2				



7. 21

P21. 0

[0]

[1]

[0]

[1]

[2]

[3]

[4]

[5] DP

[6] MODBUS

[7]

0 1

0

B. 10

P21. 1

P21. 3

P21. 13

20.0 500.0 100.0
[ms] [ms]

8.10

P21. 14

P21. 31			0.0	100.0	5.0	
			[%		[%	
P21. 32			0.0	100.0	5.0	
			[%		[%	
P21. 34		[0]				
		[1]	0	1	0	8.10
P21. 35	1..					



7. 22	3	P22						
P22. 0		[0]			0	1	0	8. 10
		[1]						
		[0]						
		[1]	1					
		[2]	2					
P22. 1		[3]			0	7	0	8. 10
		[4]		P22. 3				
		[5] DP						
		[6] MODBUS						
		[7]						
P22. 2					0	7	0	
P22. 3					- 300. 0	300. 0	0. 0	8. 10
					[%]		[%]	
P22. 5					0	1000	0	
					[ns]		[ns]	
P22. 6					0. 0	200. 0	100. 0	8. 10
					[%]		[%]	
		[0]						
		[1]		P22. 8				
		P22. 9						
		[2]	1					
P22. 7		[3]	2		0	7	0	8. 10
		[4]						
		[5] DP						
		[6] MODBUS						
		[7]						
P22. 8		P22. 7	[1]		0. 0	300. 0	200. 0	8. 10
					[%]		[%]	
P22. 9		P22. 7	[1]		0. 0	300. 0	200. 0	8. 10
					[%]		[%]	
P22. 11					0	1000	0	
					[ns]		[ns]	
P22. 12 ^{2x}					0. 0	300. 0	100. 0	
					[%]		[%]	

P22. 13

20.0 500.0 100.0
[ms] [ms]

8.10

P22. 14

P22. 31		0.0 100.0	5.0	
		[%	[%	
P22. 32		0.0 100.0	5.0	
		[%	[%	
P22. 34	[0]	0 1	0	8.10
	[1]			
P22. 35		0.0 100.0	0.0	
		[s]	[s]	
P22. 36		50.0 150.0	110.0	
		[%	[%	
P22. 37		0.0 150.0	100.0	8.10
		[%	[%	
P22. 38		0.0 100.0	25.0	8.10
		[%	[%	
P22. 39		0.0 120.0	100.0	8.10
		[%	[%	
P22. 40		0.0 150.0	100.0	
		[%		

P22. 53	Kp	0. 0	1000. 0	100. 0	
		[%		[%	
P22. 54	Ki	0. 0	1000. 0	100. 0	
		[%		[%	
P22. 55		0. 0	1000. 0	100. 0	8. 10
		[%		[%	
P22. 56		0. 0	1000. 0	100. 0	8. 10
		[%		[%	

7. 23	4	P23			
P23. 0		[0]		0 1	0 8. 10
		[1]			
		[0]			
		[1]	1		
		[2]	2		
P23. 1		[3]		0 7	0 8. 10
		[4]	P23. 3		
		[5] DP			
		[6] MODBUS			
		[7]			
P23. 2				0 7	0

P23. 13			20. 0	500. 0	100. 0	8. 10
			[ms]		[ms]	
P23. 14		1	0	60000	1024	
P23. 15	[0]					
	[1]					

P23. 31		0.0 100.0	5.0	
		[%]	[%]	
P23. 32		0.0 100.0	5.0	
		[%]	[%]	
P23. 34	[0]	0 1	0	8.10
	[1]			
P23. 35		0.0 100.0	0.0	
		[s]	[s]	
P23. 36		50.0 150.0	110.0	
		[%]	[%]	
P23. 37		0.0 150.0	100.0	8.10
		[%]	[%]	
P23. 38		0.0 100.0	25.0	8.10
		[%]	[%]	
P23. 39		0.0 120.0	100.0	8.10
		[%]	[%]	
P23. 40		0.0 150.0	100.0	8.10
		[%]	[%]	
P23. 41		0.0 150.0	135.0	
		[%]	[%]	
P23. 42	[0]	0 1	1	
	[1]			
P23. 43		25 [ns]	75 [ns]	
P23. 44			[ns]	

P23. 53	Kp		0.0 1000.0 [%]	100.0 [%]	
P23. 54	Ki		0.0 1000.0 [%]	100.0 [%]	
P23. 55			0.0 1000.0 [%]	100.0 [%]	8.10
P23. 56			0.0 1000.0 [%]	100.0 [%]	8.10
P23. 57		[0] [1]	0 1	0	8.10
P23. 58			0.0 125.0 [%]	100.0 [%]	8.10
P23. 59			1.0 25.0 [%]	2.5 [%]	8.10
P23. 60	DROOP	0 DROOP	0.0 100.0 [%]	0.0 [%]	8.10
P23. 61	DROOP	DROOP	30 2000 [ms]	50 [ms]	8.10
P23. 62			0.0 1000.0 [%]	100.0 [%]	8.10
P23. 63			0.0 1000.0 [%]	100.0 [%]	8.10
P23. 64	2	2	0.0 100.0 [%]	0.0 [%]	8.10
P23. 65	2	2	30 2000.0 ms	50 ms	
P23. 98		()	0.01 300.00 [s]	0.75 [s]	
P23. 99			0.00 10.00 [%]	0.00 [%]	

7. 24 MODBUS P32

P32. 0	MODBUS	[0] [1]	0 1	0	
P32. 1	MODBUS ID		1 255	1	
P32. 2		[0] RS485 [1] RS232	0 1	0	
P32. 3		[0] 9600 BPS [1] 14400 BPS [2] 19200 BPS [3] 38400 BPS [4] 56000 BPS [5] 57600 BPS [6] 115200 BPS	0 6	3	
P32. 4		[0] None_8_1_CFG [1] Even_8_1_CFG [2] Odd_8_1_CFG [3] None_8_2_CFG [4] Even_8_2_CFG [5] Odd_8_2_CFG	0 5	0	
P32. 5	Modbus	Modbus 0 Modbus	0 100 [s]	0 [s]	0s
P32. 6	Modbus	0- 1-	0 1	0	

		[0] × 1		
		[1] × 10		
P33. 18	[VØ]	[2] × 100	0 4	0
		[3] × 1000		
		[4] × 10000		
P33. 19	[VØ]	7-2	0 37	0
		[0] × 1		
		[1] × 10		
P33. 20	[VØ]	[2] × 100	0 4	0
		[3] × 1000		
		[4] × 10000		
P33. 21]				

P33. 31	[WØ]	7-2	0 37	0	
P33. 32	[WØ]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 33	[W0]	7-2	0 37	0	
P33. 34	[W0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 35	[W1]	7-2	0 37	0	
P33. 36	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 37	[W2]	7-2	0 37	0	
P33. 38	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 39	[W3]	7-2	0 37	0	
P33. 40	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 41	[W4]	7-2	0 37	0	
P33. 42	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 43	[W5]	7-2	0 37	0	



P33. 54	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33. 55	[W5]	7-3	0 48	19	
P33. 56	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	2	
P33. 57	[W6]	7-3	0 48	26	
P33. 58	[W6]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	6	
P33. 59	[W7]	7-3	0 48	30	
P33. 60	[W7]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	1	
P33. 61	[W8]	7-3	0 48	14	

P33. 62	[V8]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 63	[V9]	7-3	0 48	13	
P33. 64	[V9]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 65	[W0]	7-3	0 48	40	
P33. 66	[W0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	6	
P33. 67	[W1]	7-3	0 48	0	
P33. 68	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 69	[W2]	7-3	0 48	0	

P33. 70	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33. 71	[W3]	7-3	0 48	0	
P33. 72	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33. 73	[W4]	7-3	0 48	0	
P33. 74	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33. 75	[W5]	7-3	0 48	0	
P33. 76	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	

7-2

0	
1	0
2	1

7-3

0	
1	0
2	1
3	2
4	3
5	4
6	5
7	0 @32bi t
8	1 @32bi t
9	2 @32bi t
10	3 @32bi t
11	4 @32bi t
12	5 @32bi t
13	[32]
14	[32]
15	32bi t_MSW
16	32bi t_LSW
17	
18	
19	
20	[rpn]
21	[rpn]
22	
23	
24	
25	
26	
27	A
28	B

29	C
30	
31	
32	
33	1
34	2
35	
36	
37	
38	
39	
40	
41	MWh
42	KWh
43	MWh
44	KWh
45 48	AV26 29

8.

8.1

400kW

800kW

400kW

P2.0

8.2

1

P12.0

[0]

[1]

A. [0]

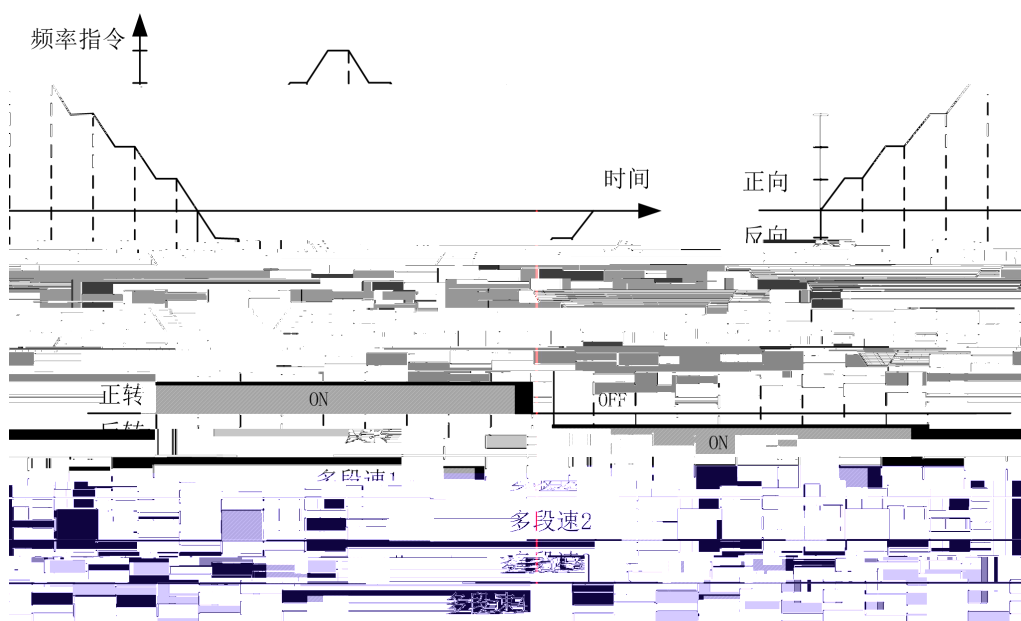
[1] [2] ---1

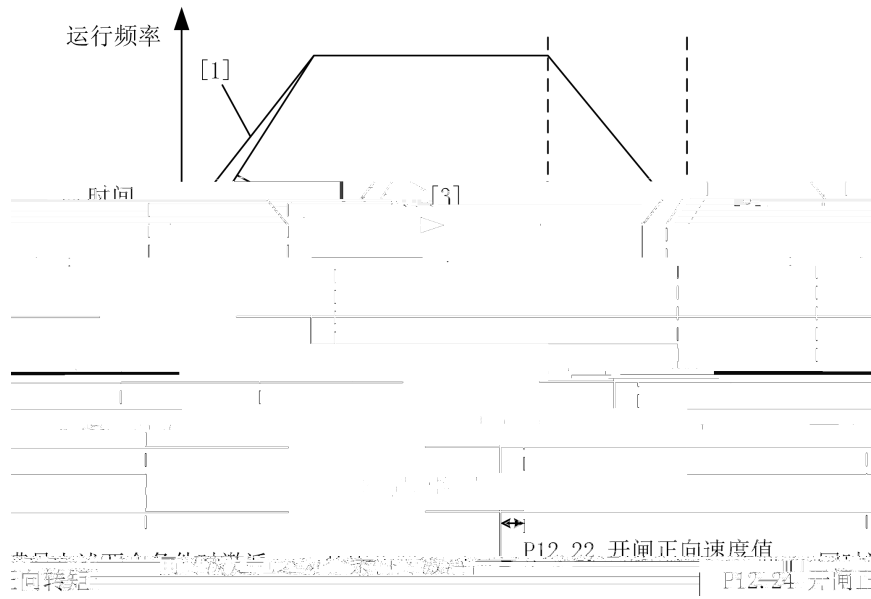
[6] 1 0 ---2

[7] 2 1 ---3

[8] 3 2 ---4

[9] 4 3 ---5

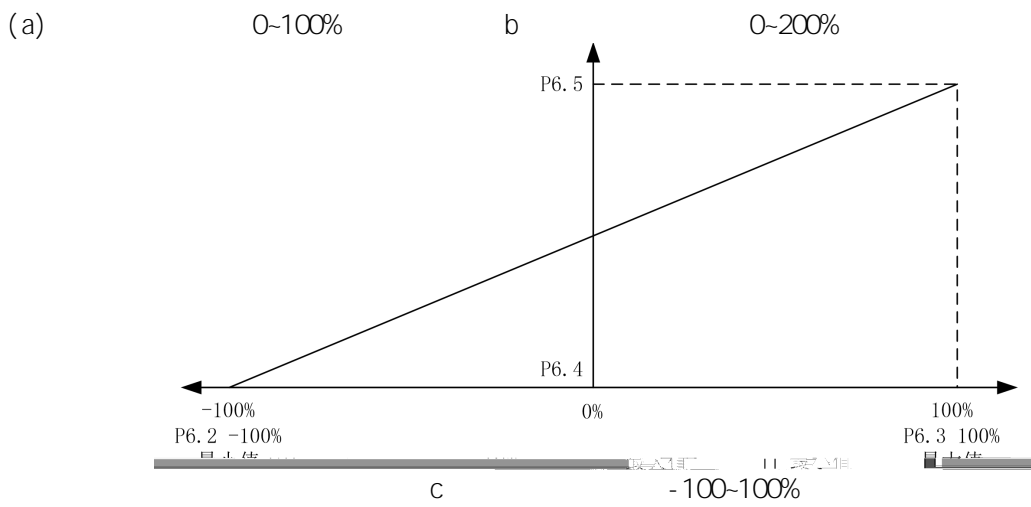
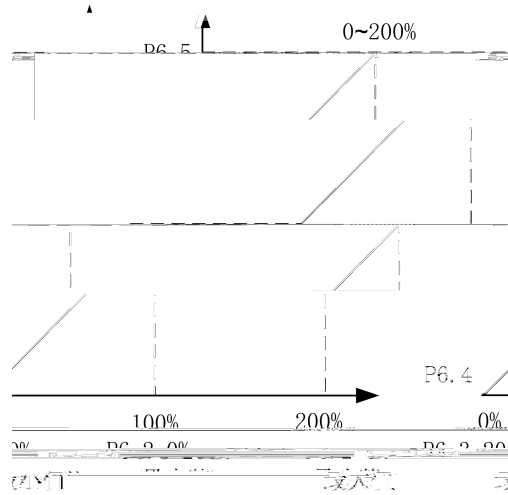




8.4



8.5



8.6

1

P7.0 P7.1 P7.2 P7.3

2

P7.4 P7.5 P7.6 P7.7

P7.4

P16.4

3

P7.8 P7.9 P7.10 P7.11

P16. 4 $\left(\frac{\quad}{3}\right)$ 7.8 16.4 1.414

4

P7. 12 P7. 13

P7. 12

P7. 13

5

P7. 14

IGBT

P7. 14

P7. 15

IGBT

P7. 15

8

6

P7. 19 P7. 20 P7. 21 P7. 22

P7. 19

P7. 19 P7. 22

7

P7. 23

P16. 11=1

P7. 23

P7. 23

P7. 24 P7. 26

P17. 11=1 P18. 11=1 P19. 11=1

8

P7. 31 P7. 32

P16. 11=2

P7. 31

100%

P7. 32

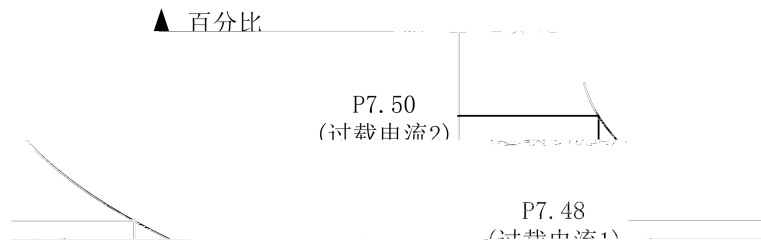
9

P7. 33

P7. 33

10

P7. 48 P7. 50



11

P7. 64 P7. 65 P7. 66

HF650

37KW 160kW

P7. 64

1

P7. 65

P7. 66

P7. 66

P7. 65 P16. 0

380V P7. 65 0V

597V P7. 66

20V

P7. 69 P7. 70 P7. 71

P7. 69

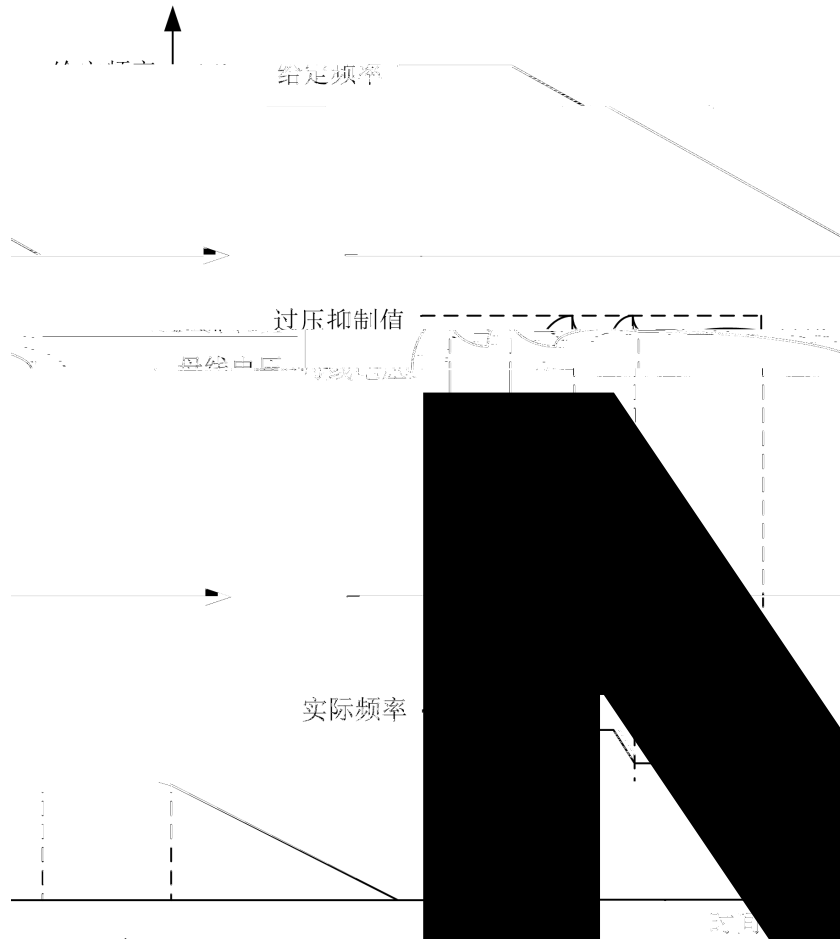
0

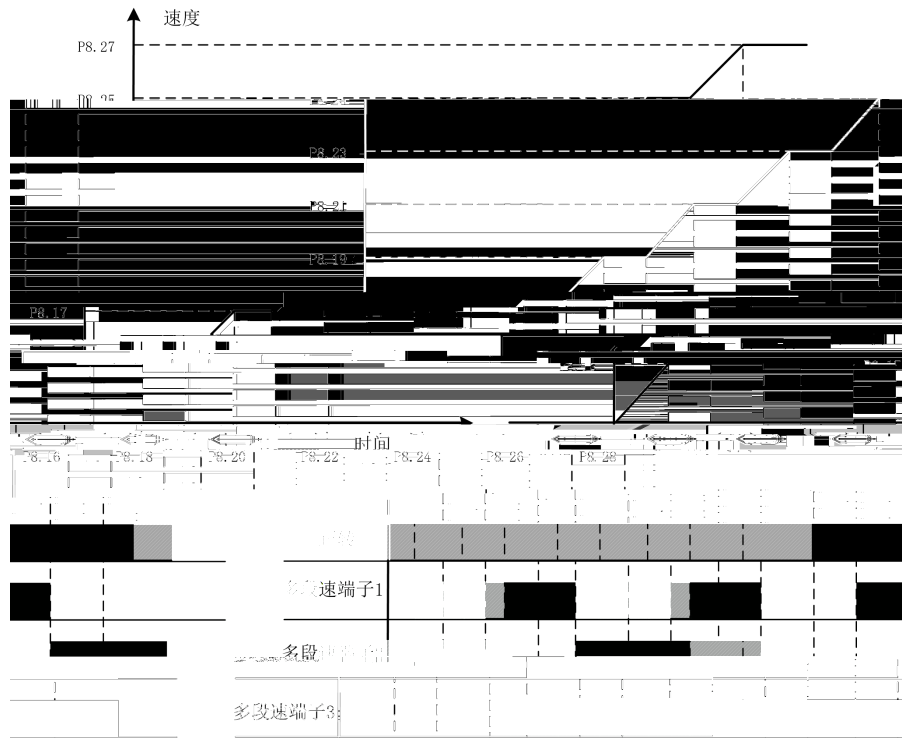
P16. 0

380V P7. 70 0V

611V

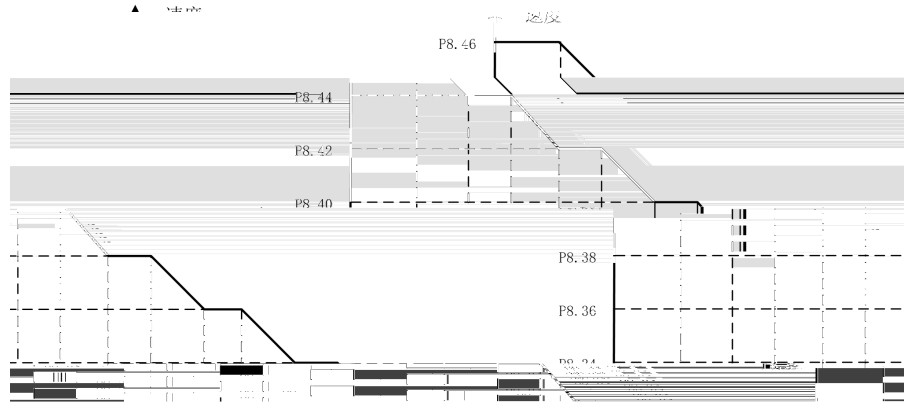
$$= 1.1 \sqrt{2} P16.0 \cdot 20 P7.70$$





P8. 15<P8. 17<P8. 19<P8. 21<P8. 23<P8. 25<P8. 27

P8. 15	P8. 17	P8. 19	P8. 21	P8. 23	P8. 25	P8. 27
10%	20%	30%	50%	60%	80%	100%



P8. 34<P8. 36<P8. 38<P8. 40<P8. 42<P8. 44<P8. 46

P8. 34	P8. 36	P8. 38	P8. 40	P8. 42	P8. 44	P8. 46
10%	20%	30%	50%	60%	80%	100%

3

PROFI BUS MODBUS

P8. 13

P8. 32

1 =P8. 14× P8. 16× (× 0. 001)

1 =P8. 33× P8. 35× (× 0. 001)

8. 8

1

P12. 2 P12. 17

P12. 0=[1]

	1	2	3	4
--	---	---	---	---

1	0	0	0	0
2	1	0	0	0
3	0	1	0	0
4	1	1	0	0
5	0	0	1	0
6	1	0	1	0
7	0	1	1	0
8	1	1	1	0
9	0	0	0	1
10	1	0	0	1
11	0	1	0	1
12	1	1	0	1
13	0	0	1	1
14	1	0	1	1
15	0	1	1	1
16	1	1	1	1

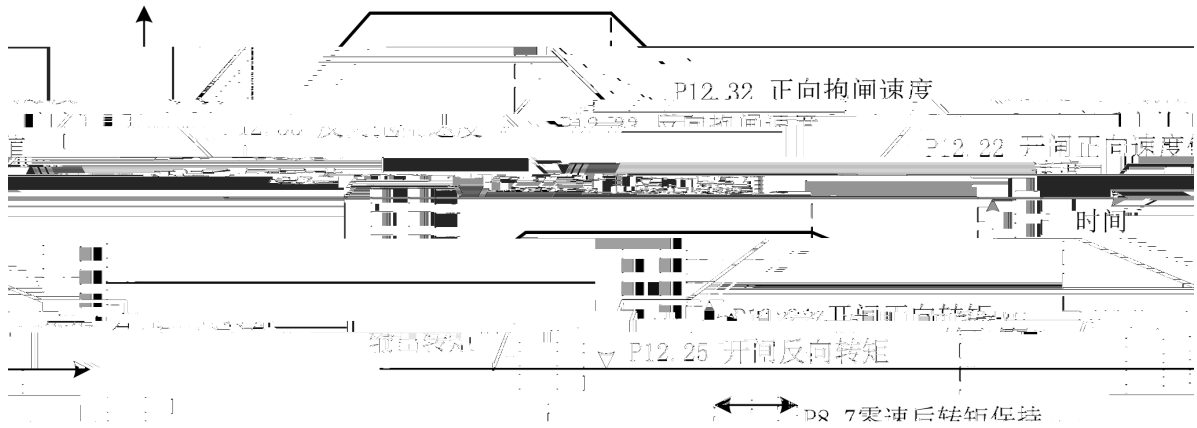
0
OFF 1
ON

2

P12.22 P12.37

[3]

22



8.9

V/F

1

P16.0 P16.9

P16.7

120x P16.5/P16.6

P16.9

120x P16.5/P16.7

P16.2

P16.4

2

P16.12

0. 5Hz ~2Hz

>50Hz

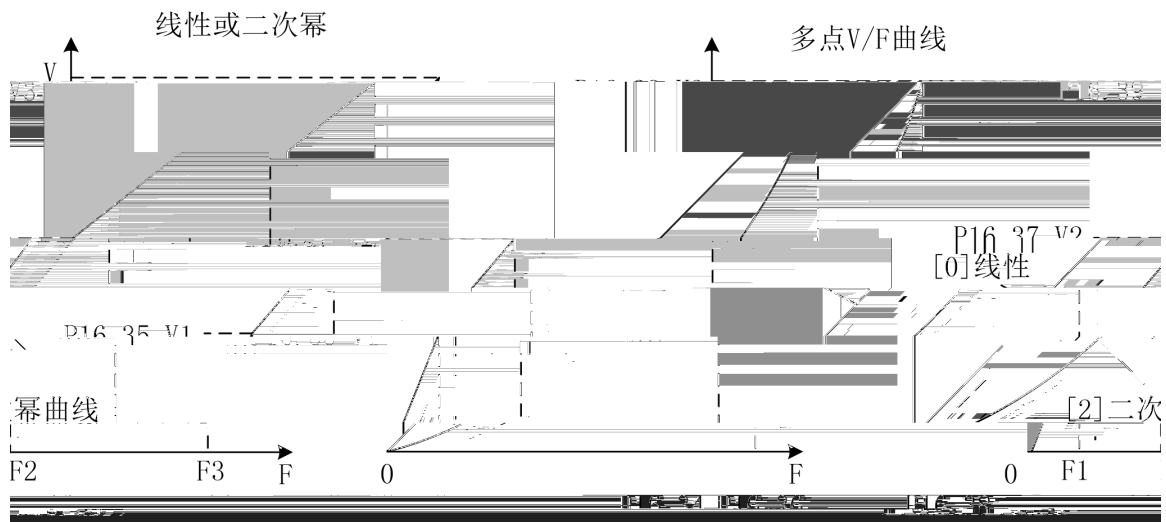
1kHz			
5kHz			
10kHz			

kHz

0. 4kW 30kW

5

37kW



P16. 34 P16. 45

V/F V/F

V1 V2 V3 F1 F2 F3

4

P16. 15

V/F

V/F

Aê

は、も じ

8.10

1

P20. 0

P20. 0=0 P20. 1=0 P20. 2=0

P20. 0=0 P20. 1 0 P20. 2 0

P20. 0=1 P20. 1 0 P20. 2 0 1
0

P16. 11 [1] [2]

P20. 3 P20. 1 [4]

2

P12. 24 P12. 25 0%

3

P20. 7

P20. 8 P20. 9 P20. 7=1

4

P20. 15 A B

A B U V W

[0]

[1] A B



GDHF - PGD2

PG

, Äf DI

8

2

P20.1 P20.2

[0]

9

3 DI

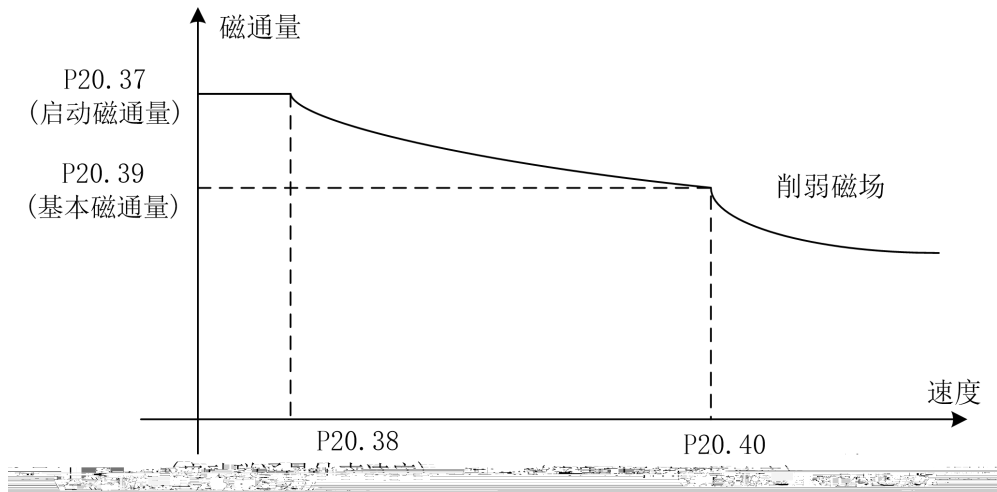
PLC

DI

DP

CM

8



12

P20.57 P20.58 P20.59

P20.57 1

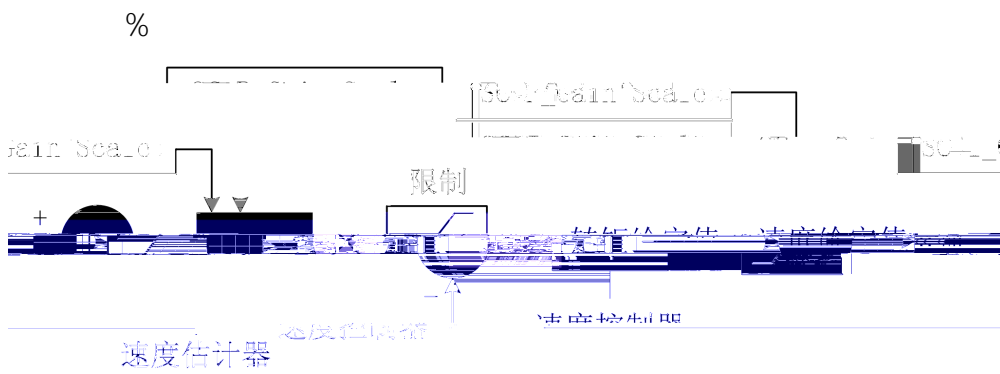
P20.58

P20.59

13

P20.55

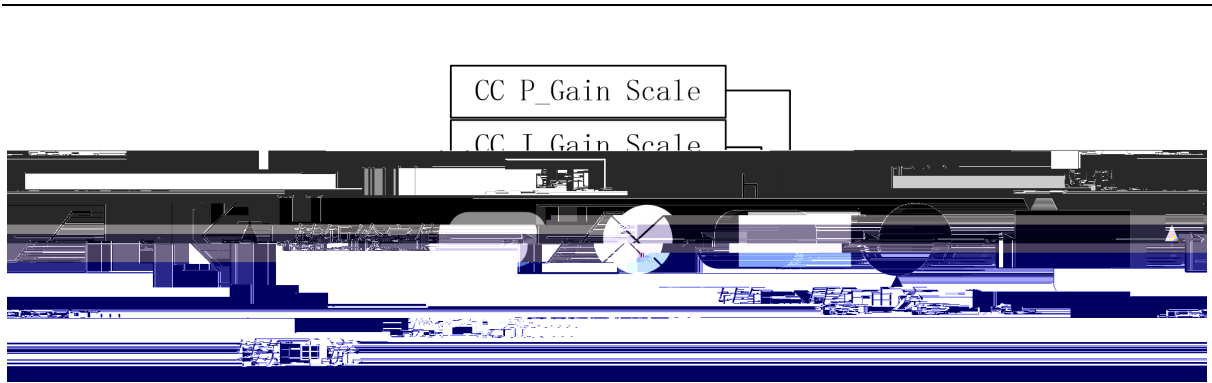
P20.56



14

P20.62 P20.63

%



8.11

9.

9.1

V01	SYS_NOT_RDY	(Ready)	
V02	NO_DRV_ENABLE]	[



[E111]	OL	P7. 49(P7. 48(1) 1)
[E112]	ZC	P7. 48 P7. 49
[E113]	MIP	P7. 8
[E114]	MOP	
[E115]	OS	P7. 19 P7. 19
[E116]	SLVC Fai l	P7. 23
[E117]	MOTOR STALL	P20. 14 P20. 15
[E118]	PG ERROR	P20. 14 P20. 15
[E119]	SPEED ABNORMAL	P20. 14 P20. 15 P7. 31 P7. 32
[E120]	I GBT OT	
[E138]	TEMP_SENSI NGFAI L	
[E139]	Pre_Chargi ng Fai l	P7. 95
[E140]	Li neUV	
[E141]	Li ne OPEN	
[E142]	Li neDetecti onError	

[E143]

Line SW Fail

Di

[E144]

Line SW SHORT

(AFE)

[E145]

Line OV

P16.0

(AFE)

[E146]

Line Over_Freq

GBT
GBT
I GBT

T


[E152]


U I GBT
PDP[U]

[E154]

V I GBT
PDP[V]

10.

	
1.	
2.	
3.	
4.	

	
1.	CMOS
2.	
3.	

10.1

10

10.2

	1. 2.	1. > 40 < 95% 2.
	1. 2.	1. 2.
	1. 2. 3.	1. 2. 3.
	1. 2.	1. 2.
	1. 2.	1. 2.

10.3

	2	1 2
PCB		

10.4

5

5

(400-0077-570)

- 1 40
- 2 80%
- 3 24 /

10

10.5

1

2

1

3

ΕΛΛΗΝΙΚΗ ΔΗΜΟΚΡΑΤΙΑ
ΥΠΟΥΡΓΕΙΟ ΠΑΙΔΕΙΑΣ, ΕΡΕΥΝΑΣ ΚΑΙ ΘΡΗΣΚΕΥΜΑΤΩΝ

Wuhan Gui de Electric Drive Technology Co., Ltd.

6

430223